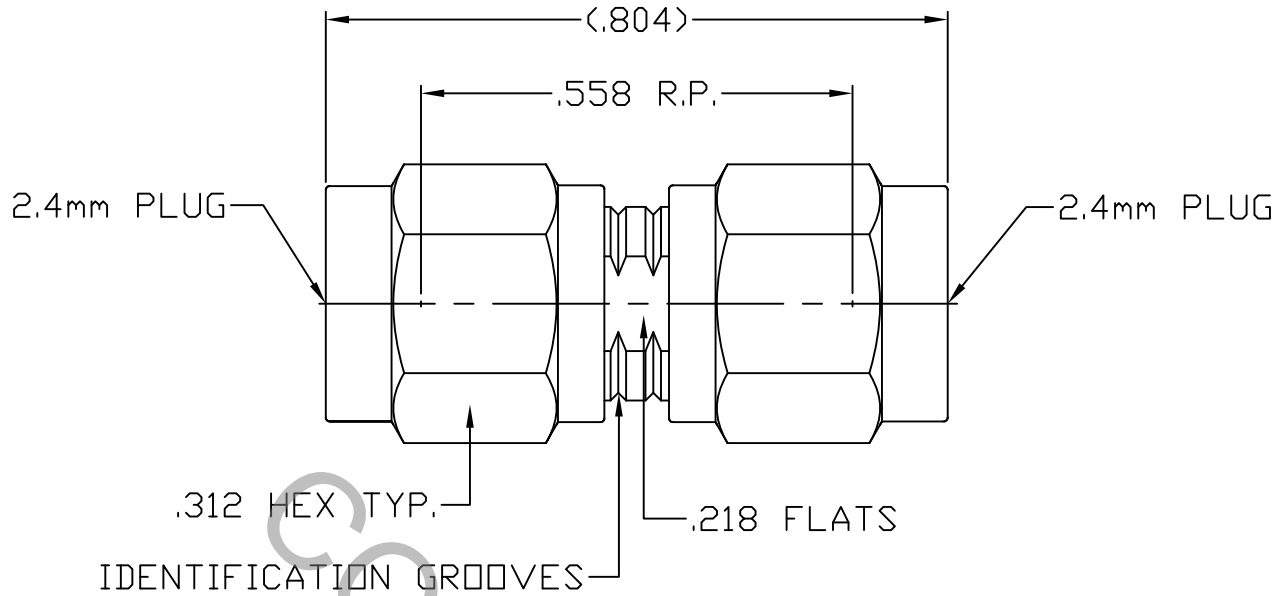


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR 2.4mm PLUG PER DYNAWAVE MD-12-2.4

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 50.0 GHz.
VSWR (MAX.)	DC TO 18.0 GHz. — 1.08 18.0 – 26.5 GHz. — 1.20 26.5 – 40 GHz. — 1.35 40.0 – 50 GHz. — 1.45
INSERTION LOSS (dB MAX.)	.075 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	167
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 125°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	05-1656	6/9/05	DC	.X ± .030 .XX ± .010 .XXX ± .005	±/64	X ° ± f 0' X ° X' ± 15'	TITLE 2.4mm PLUG TO 2.4mm PLUG ADAPTER
AB	10-1469	5/11/10	DC				
AC	13-1125	1/25/13	DC	DRAWN DC	DATE 6/9/05		
				APPROVED DC	DATE 6/9/05		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 1100-1212-6200	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

CAPTIVATION-CENTER CONTACT  
MAX.AXIAL FORCE \_\_\_\_\_ 6.0 LBS.  
MAX. RADIAL TORQUE \_\_\_\_\_ N/A  
CENTER CONTACT MATING FORCES  
● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A  
● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A  
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) \_\_\_\_\_ 2.0  
CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500  
RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 125°c )  
SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)  
VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)  
MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b  
CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)  
BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 125 VRMS )

## 5. MATERIAL

CONNECTOR BODIES AND COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A  
CONTACTS \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.  
INSULATOR \_\_\_\_\_ PLASTIC COMPOSIT

## 6. FINISH

CONNECTOR BODIES AND COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4  
CONTACTS \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.75 (.000030 - .000055 THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 - .000075 THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.).  
INSULATOR \_\_\_\_\_ N/A