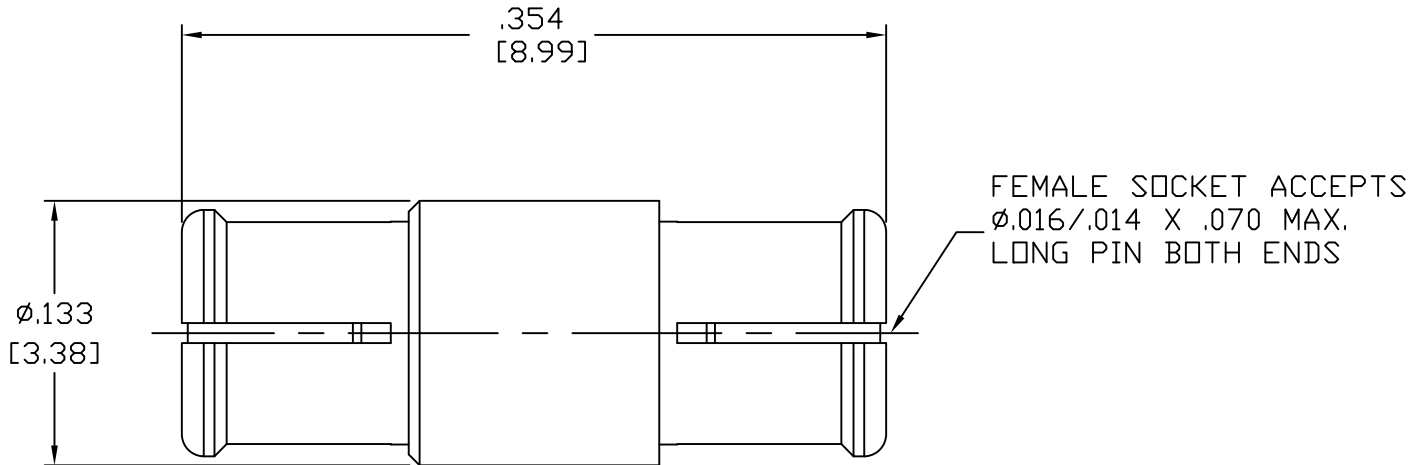


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 FIG. 326.1 (SMP FEMALE)

2. ELECTRICAL

FREQUENCY RANGE (DC TO 23.0 GHz.) *	VSWR 1.10:1 MAX.
FREQUENCY RANGE (23.0 TO 26.5 GHz.) *	VSWR 1.15:1 MAX.
FREQUENCY RANGE (26.5 TO 40.0 GHz.) *	VSWR 1.40:1 MAX.
INSERTION LOSS (dB MAX.)	.10 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170 @ SEA LEVEL
(OVER FREQ. RANGE)	45 @ 70,000 FEET
RF LEAKAGE (MIN. dB DOWN)	-80 dB (3 GHz. MAX.)
	-65 dB (26.5 GHz. MAX.)
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO + 165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500 @ SEA LEVEL
	125 @ 70,000 FEET
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 INCORPORATED HAVERHILL, MA 01835	
				DECIMALS	FRACTIONAL	ANGULAR		
AA	15-1591	4/17/15	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1' 0" X° X' ± 15"	TITLE SMP FEMALE TO SMP FEMALE ADAPTER	
AB	18-2360	12/7/18	TS	SURFACE ROUGHNESS 63 √ MIL-STD 10.				
				DRAWN	TS	DATE	4/17/15	DWG. NO. 1100-2020-5428
				APPROVED	DC	DATE	4/17/15	
				CODE IDENT.	SHEET 1 OF 2			
				2J899				

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 1.5 LBS.
- MIN. RADIAL TORQUE _____ N/A

RADIAL MISALIGNMENT _____ .010 MIN.
AXIAL MISALIGNMENT _____ .000/.010

CONNECTOR DURABILITY (MIN. MATING)

- A.) FULL DETENT _____ 100
- B.) LIMITED DETENT _____ 500
- C.) SMOOTH BORE _____ 1000

FORCES TO ENGAGE AND DISENGAGE

ENGAGE

- A.) FULL DETENT SHROUD _____ 15.0 LBS. MAX
- B.) LIMITED DETENT SHROUD _____ 10.0 LBS. MAX
- C.) SMOOTH BORE SHROUD _____ 2.0 LBS. MAX

DISENGAGE

- A.) FULL DETENT SHROUD _____ 5.0 LBS. MIN.
- B.) LIMITED DETENT SHROUD _____ 2.0 LBS. MIN.
- C.) SMOOTH BORE SHROUD _____ 0.5 LBS. MIN.

4. ENVIRONMENTAL

THERMAL SHOCK _____ MIL-STD-202, METHOD 107, COND. B (HIGH TEMP. +165°c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b,
1000 MEGOHMS MINIMUM WITHIN 5 MINUTES.
CORONA (70,000 FEET) _____ 190 VRMS
RF HIGH POTENTIAL MIN. VOLTS _____ 325 VRMS @ SEA LEVEL, FREQ. 5 MHz.
VIBRATION, RANDOM _____ MIL-STD 202, METHOD 214, TEST CONDITION F

5. MATERIAL

CONNECTOR BODY AND CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER
ALLOY No. UNS C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

CONNECTOR BODY AND CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER QQ-N-290
(.000100 MIN. THK.) OVER COPPER PER MIL-C-14550
(.000040 MIN. THK.)
INSULATOR _____ N/A