

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE _____ 4.5 LBS.

MIN. RADIAL TORQUE _____ 4.0 IN. OZ.

2.9mm, JACK MATING FORCES - CENTER CONTACT

● INSERTION (MAX. OUNCES) _____ 32.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

SMP, MALE ENGAGEMENT FORCES

● ENGAGE (MAX. LBS.) _____ FULL DETENT 15.0 LBS.

● DISENGAGE (MIN. LBS.) _____ FULL DETENT 5.0 LBS.

CONNECTOR DURABILITY (MIN. MATING)

● 2.9mm, JACK _____ 1,000

● SMP, MALE _____ 500

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65^oc TO +165^o c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY 2.9mm _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

BODY SMP, CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER D 1457

6. FINISH

BODY 2.9mm _____ GOLD per ATSM B 488, TYPE I, CODE C, CLASS 1.25
(.000050 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000150 Minimum Thickness) OVER
NICKEL (WOODS OR WATTS, (.000010 Minimum Thickness).

BODY SMP _____ GOLD per ATSM B 488, TYPE I, CODE C, CLASS 1.25
(.000050 - .000100 Minimum Thickness) OVER NICKEL
per QQ-N-290, (.000100 Minimum Thickness) OVER
COPPER PER MIL-C-14550 (.000040 Minimum Thickness).

CENTER CONTACT _____ GOLD per ATSM B 488, TYPE I, CODE C, CLASS 2.25
(.000100 Minimum Thickness) OVER NICKEL per
QQ-N-290, (.000050 Minimum Thickness) OVER
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

INSULATOR _____ N/A