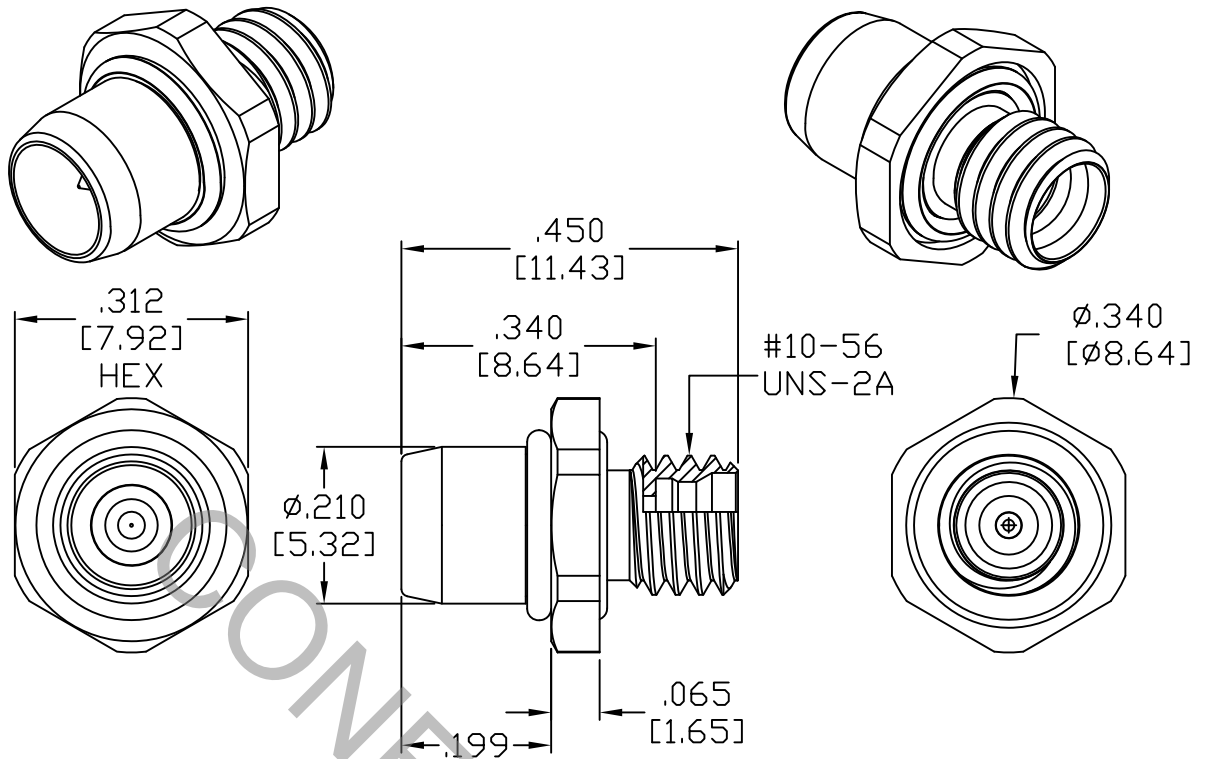


# SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS Per MIL-STD-348  
Fig. 326.2 (SMP MALE, FULL DETENT) AND Fig. 319.1 (BMA PLUG).
2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 22.0 GHz
VSWR (MAX) *	_____	1.06 + .006 x FGHz
INSERTION LOSS (dB MAX) *	_____	.035 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	167
RF LEAKAGE (MIN. dB DOWN)	_____	-85 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**

This Document contains proprietary and confidential information. COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 Haverhill, MA 01835	
				DECIMALS	FRACTIONAL	ANGULAR		
AA	15-1890	6/16/15	TS	.X ± .030		X ° ± 1° 0'		
AB	15-1921	6/22/15	TS	.XX ± .010 .XXX ± .005	± 1/64	X ° X' ± 15'		
				DRAWN	TS	DATE	6/16/16	
				APPROVED	DC	DATE	6/16/15	
				CODE IDENT.	SHEET 1 OF 2		DWG. NO.	1100-2128-3200
				2J899				

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 4.5 LBS.  
MAX RADIAL TORQUE \_\_\_\_\_ N/A  
CENTER CONTACT AXIAL FORCES  
● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A  
● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A  
CONNECTOR ENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0 BMA, 15.0 SMP.  
CONNECTOR DISENGAGEMENT (MIN. LBS.) \_\_\_\_\_ N/A BMA, 5.0 SMP.  
CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500  
RECOMMENDED MOUNTING TORQUE \_\_\_\_\_ 10 - 15 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )  
SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)  
VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)  
MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b  
CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)  
BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 125 VRMS )

## 5. MATERIAL

BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM A 479, TYPE 316L  
CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.  
INSULATOR \_\_\_\_\_ TEFLON PER ASTM D-1710-02, TYPE 1, GRADE 1, CLASS B.  
BMA O-RING \_\_\_\_\_ NITRILE (BUNA-N).  
FLANGE O-RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

BODY \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.  
CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25  
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)  
INSULATOR & O-RINGS \_\_\_\_\_ N/A