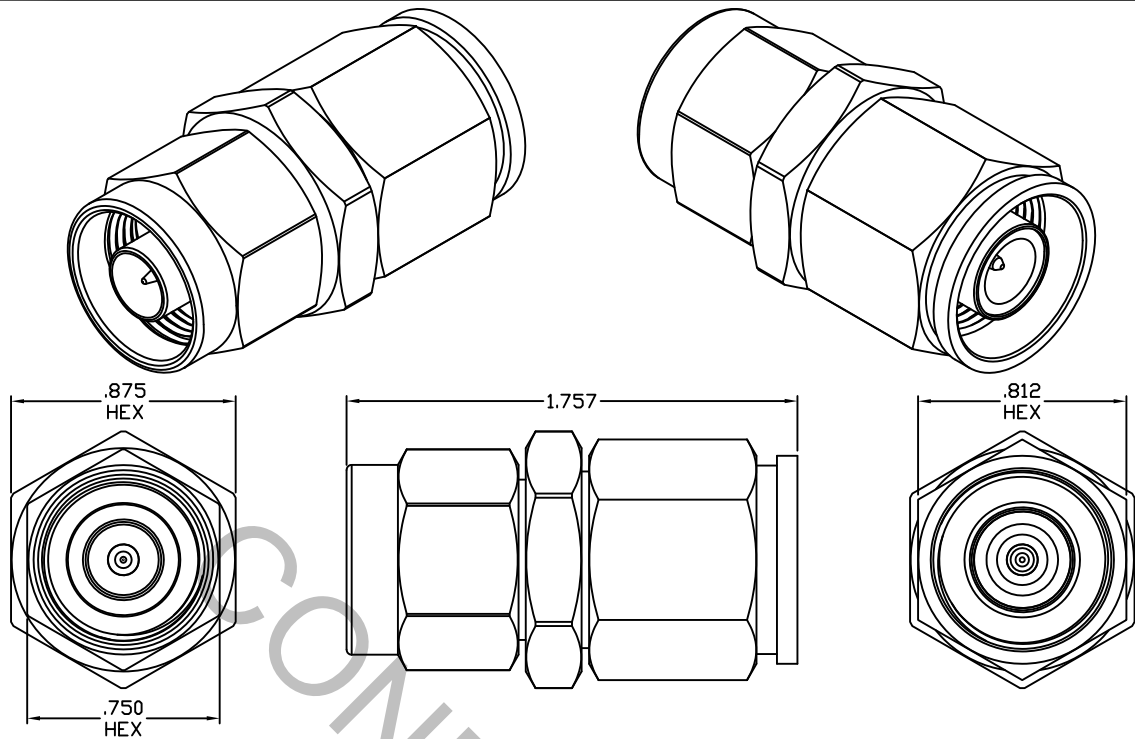


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 402-1 (MODIFIED, N PLUG) AND Per MIL-STD-348 Fig. 309-1 (SC PLUG)


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 10.0 GHz
VSWR (MAX) *	_____	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.15 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	500
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	1.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	17-2005	8/23/17	DC	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030		X ° ± 1° 0'	TITLE N PLUG TO SC PLUG ADAPTER
				.XX ± .010	± 1/64	X ° X' ± 15'	
				.XXX ± .005			
				DRAWN	RMS	DATE	8/22/17
				APPROVED	DC	DATE	8/23/17
				CODE IDENT.	SHEET 1 OF 2		DWG. NO.
				2J899			1100-7478-6200

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE _____ 6.0 LBS.

MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 48.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 15 - 18 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 107, COND. C (-65° c TO +165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

BODIES & COUPLING NUTS _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT & RETAINING RINGS _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATORS _____ TEFLON PER ASTM-D-1710, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODIES & COUPLING NUTS _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATORS & RETAINING RINGS _____ N/A