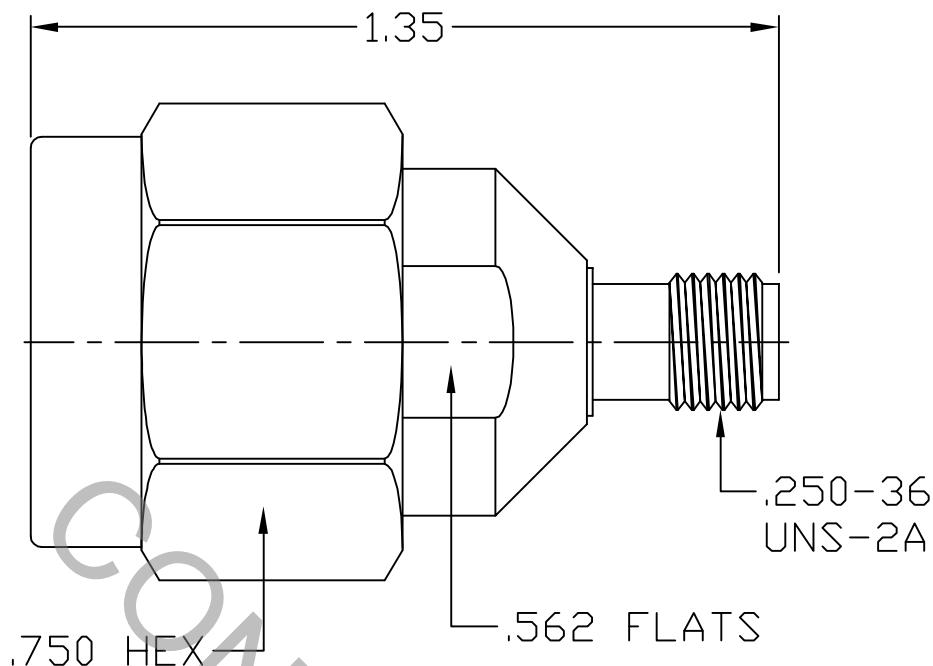


# SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS Per MIL-STD-348  
 Fig. 304.1 (N PLUG) WITH SOLID OUTER & Fig. 310.2 (SMA JACK).

## 2. ELECTRICAL

|   |                               |
|---|-------------------------------|
| FREQUENCY RANGE GHz                         | DC TO 18.0 GHz                |
| VSWR (MAX) *                                | 1.07 + .007 x FGHz            |
| INSERTION LOSS (dB MAX) *                   | .05 dB x $\sqrt{\text{FGHz}}$ |
| NOMINAL IMPEDANCE (OHMS)                    | 50                            |
| VOLTAGE RATING (MAX. VRMS)                  | 410                           |
| RF LEAKAGE (MIN. dB DOWN)                   | -100 dB - FGHz                |
| TEMPERATURE RATING (DEGREES CENTIGRADE)     | -65°c TO + 165°c              |
| DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) | 1,250                         |
| INSULATION RESISTANCE (MIN. MEGOHMS)        | 5,000                         |
| CONTACT RESISTANCE                          |                               |
| • CENTER CONTACT (MAX. MILLIOHMS)           | 6.0                           |
| • OUTER CONTACT (MAX. MILLIOHMS)            | 2.0                           |

\* TERMINATED IN A 50 OHM LOAD

| REV. | DCN NO. | DATE   | APP. | DIMENSIONS ARE IN INCHES<br>TOLERANCES             |                      |                                       | <br>HAVERHILL, MA 01835 |
|------|---------|--------|------|--|----------------------|---------------------------------------|--|
| AA   | 05-1781 | 8/8/05 | DC   | DECIMALS<br>.X ± .030<br>.XX ± .010<br>.XXX ± .005 | FRACTIONAL<br>± 1/64 | ANGULAR<br>X ° ± 1'0"<br>X ° X' ± 15' |  |
| AB   | 07-1478 | 5/2/07 | DC   |  |                      |                                       |  |
|      |         |        |      |  |                      |                                       |  |
|      |         |        |      | DRAWN DC   | DATE                 | 8/8/05                                | TITLE<br>N PLUG TO SMA JACK<br>ADAPTER   |
|      |         |        |      | APPROVED DC  | DATE                 | 8/8/05                                |  |
|      |         |        |      | CODE IDENT.<br>2J899                               | SHEET                | 1 OF 2                                | DWG. NO. 1100-7499-6200  |

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

CAPTIVATION-CENTER CONTACT  
MAX AXIAL FORCE \_\_\_\_\_ 6.0 LBS.  
MAX RADIAL TORQUE \_\_\_\_\_ N/A

CENTER CONTACT AXIAL FORCES  
● INSERTION (MAX OUNCES) \_\_\_\_\_ SMA, 32.0  
● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ SMA, 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) \_\_\_\_\_ 2.0  
CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500  
RECOMMENDED MATING TORQUE \_\_\_\_\_ N, 30 - 35 IN. LBS.  
SMA, 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )  
SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)  
VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)  
MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b  
CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)  
BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 310 VRMS )

## 5. MATERIAL

BODIES & COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A  
CONTACT & RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196-90, COPPER ALLOY  
No. UNS-C17300, TEMPER TD04.  
INSULATORS \_\_\_\_\_ TEFLON PER ASTM-D-1710.  
GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

BODIES & COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS QQ-P-35, TYPE 2.  
CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5  
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290  
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550  
(.000010 MIN. THK.)  
INSULATORS, RETAINING RING & GASKET \_\_\_\_\_ N/A