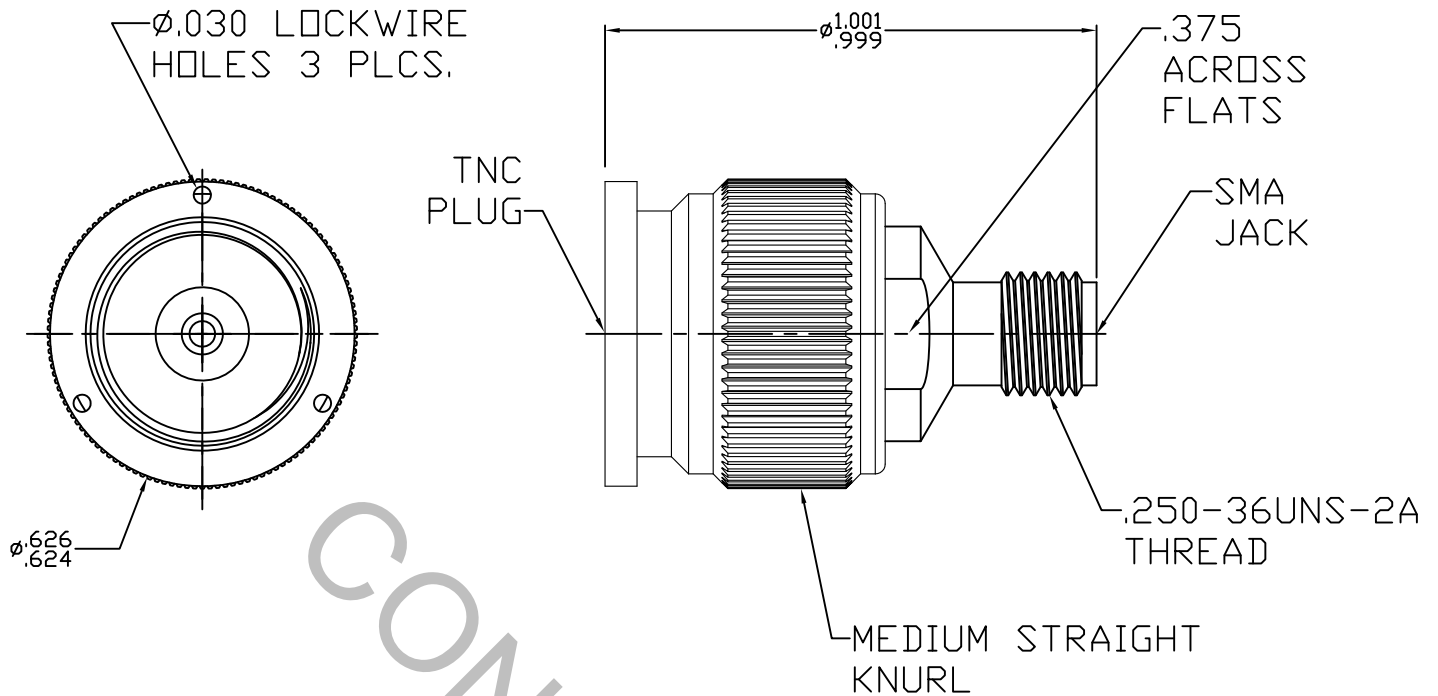


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348 Fig. 313.3 (TNCA, PLUG) AND 310.2 (SMA JACK)


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX.) *	_____	1.06 + .013 FGHz.
INSERTION LOSS (dB MAX.) *	_____	.050 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	415
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	4.5
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	17-1928	8/1/17	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1° 0' X° X' ± 15'	
AB	17-1931	8/2/17	TS	SURFACE ROUGHNESS 63 √ MIL-STD 10.			
				DRAWN TS	DATE 8/1/17	TITLE TNCA PLUG TO SMA JACK ADAPTER	
				APPROVED DC	DATE 8/1/17		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 1100-8499-6202	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 2.0 IN./OZ.

CENTER CONTACT AXIAL FORCES (REAR)

- INSERTION (MAX. OUNCES) _____ 32.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. MATING) _____ 500

RECOMMENDED MATING TORQUE _____ 15 TO 18 IN. LBS. TNC
7 TO 10 IN. LBS. SMA

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 200 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTTUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (310 VRMS)

5. MATERIAL

CONNECTOR BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582,, TYPE 303, COND. A.

CENTER CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM B196/B 196M-03, COPPER ALLOY
NO. UNS C17300 TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02,TYPE 1,GRADE 1,CLASS B.

GASKET _____ SILICONE RUBBER PER ZZ-R-765, CLASS IIB, GRADE 50 OR 60

6. FINISH

CONNECTOR BODY AND COUPLING NUT _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.)OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1
(.000050 MIN.THK.) OVER COPPER PER AMS-2418,
(.000010 MIN.).

INSULATOR, GASKET AND RETAINING RING _____ N/A