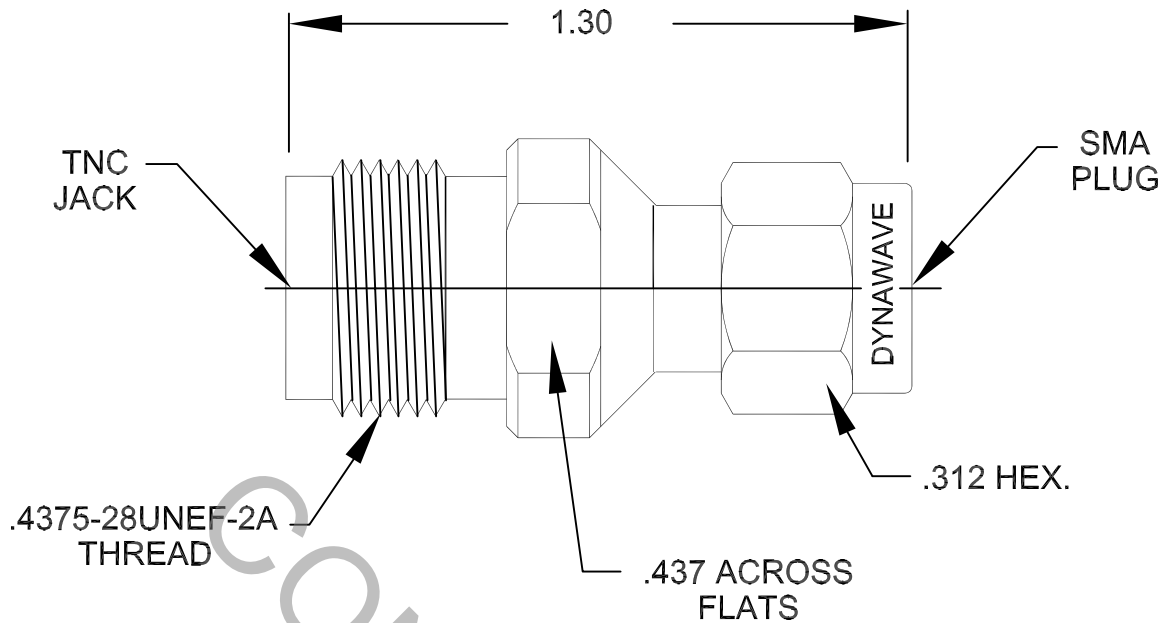


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS PER MIL-STD-348
Fig. 313.2 (TNCA JACK) AND 310.1 (SMA PLUG)

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz.
VSWR (MAX.) *	1.06 + .013 FGHz.
INSERTION LOSS (dB MAX.) *	.050 dB x $\sqrt{\text{FGHz.}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	415
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	4.5
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	06-1789	6/27/06	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X° ± 1'0" X° X' ± 15'	
				SURFACE ROUGHNESS 63 √ MIL-STD 10.			
				DRAWN TS DATE 6/27/06		TITLE TNCA JACK TO SMA PLUG ADAPTER	
				APPROVED DC DATE 6/27/06			
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 1100-8598-6251	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 2.0 IN./OZ.

CENTER CONTACT AXIAL FORCES (REAR)

- INSERTION (MAX. OUNCES) _____ 32.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. MATING) _____ 500

RECOMMENDED MATING TORQUE _____ 15 TO 18 IN. LBS. TNC
7 TO 10 IN. LBS. SMA

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 200 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (310 VRMS)

5. MATERIAL

CONNECTOR BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CENTER CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196, COPPER ALLOY
UNS-C-17300, TEMPER TD04

INSULATOR _____ TEFLON PER ASTM D 1710

GASKET _____ SILICONE RUBBER PER ZZ-R-765, CLASS IIB, GRADE 50 OR 60

6. FINISH

CONNECTOR BODY AND COUPLING NUT _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN.) OVER NICKEL PER QQ-N-290,
(.000050 MIN.) OVER COPPER PER MIL-C-14550
(.000010 MIN.).

INSULATOR, GASKET AND RETAINING RING _____ N/A