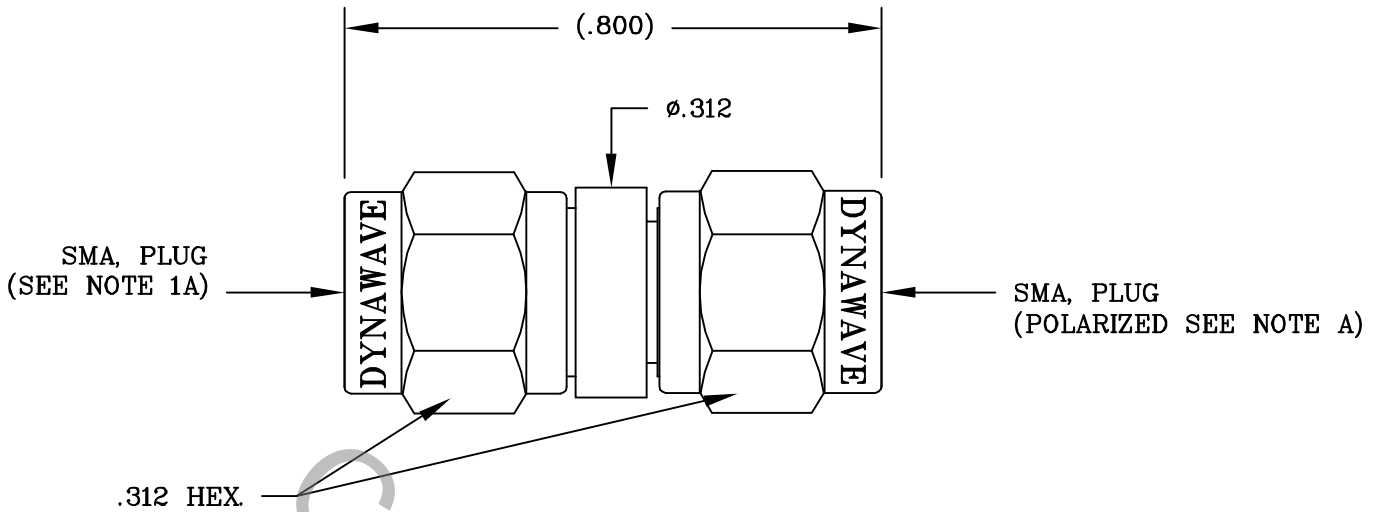


SPECIFICATION CONTROL DRAWING



1. MATING 1A. INTERFACE DIMENSIONS PER MIL-STD-348 FIG 310.1
 A. POLARIZED INNER CONDUCTOR TO MIL-STD-348 FIG 310.2

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz.
VSWR (MAX) *	_____	1.15:1
INSERTION LOSS (dB MAX)	_____	.030 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	335
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO +165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	04-1699	5/27/04	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X° +1' 0" X° X' ± 15'	
				SURFACE ROUGHNESS 63 √ MIL-STD 10.			
				DRAWN DC	DATE 5/27/04	TITLE SMA PLUG TO POLARIZED SMA PLUG ADAPTER	
				APPROVED DC	DATE 5/27/04		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 1100-9898-6295	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 4.5 IN.OZ.

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ 48.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE (SMA, JACK) _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 165 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

5. MATERIAL

BODY AND COUPLING NUT _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

CONTACT AND RETAINING RING _____ BERYLLIUM COPPER PER QQ-C-530, ALLOY 173, COND. H.T.

INSULATOR _____ TEFLON PER MIL-P-19463 AND L-P-403, TYPE 1.

GASKET _____ SILICON RUBBER PER ZZ-R-765, CLASS IIB, GRADE 50 OR 60.

6. FINISH

BODY AND COUPLING NUT _____ PASSIVATE PER QQ-P-35A, TYPE 1.

CONTACT _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN.) OVER NICKEL PER QQ-N-290 OVER
COPPER PER MIL-C-14550 (.000010 MIN. THK.)

GASKET _____ N/A

INSULATOR _____ N/A