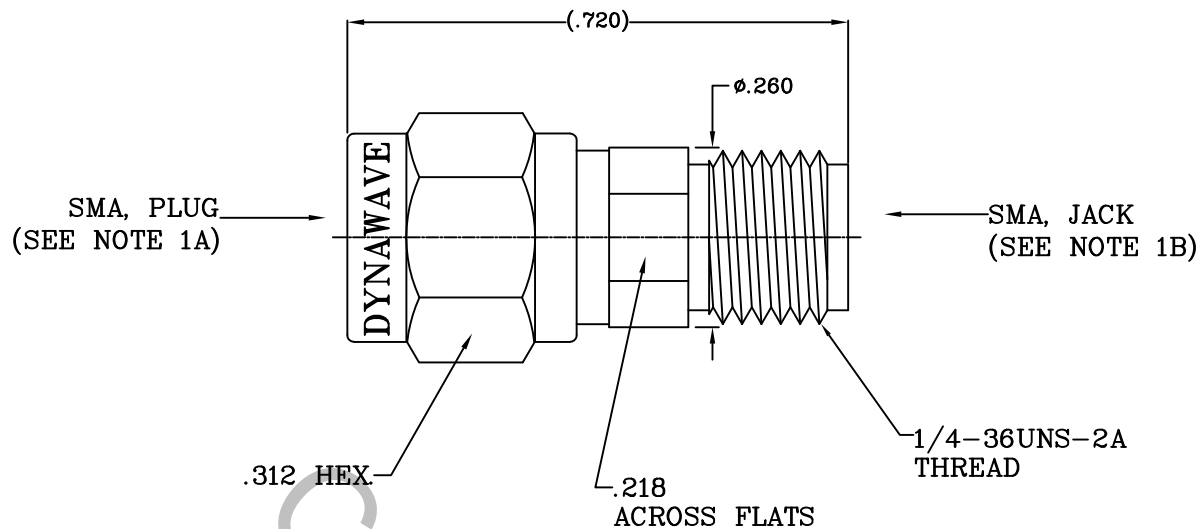


SPECIFICATION CONTROL DRAWING



1. MATING
 - 1A. INTERFACE DIMENSIONS PER MIL-STD-348, Fig. 310-1 (SMA, PLUG)
 - 2A. INTERFACE DIMENSIONS PER MIL-STD-348, Fig. 310-2 (SMA, JACK)


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 6.0 GHz.
VSWR (MAX.) *	_____	1.04 + .005 x FGHz.
INSERTION LOSS (dB MAX.)	_____	.035 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	335
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO +165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835	
AA	17-2186	10/10/17	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X° ± 1'0" X° X' ± 15"		
				SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD 10}}$.			TITLE SMA, PLUG TO SMA, JACK ADAPTER EPOXY CAPTIVATION	
				DRAWN	BD	DATE		10/10/17
				APPROVED	BD	DATE		10/10/17
				CODE IDENT.			DWG. NO. 1100-9899-6400	
				2J899	SHEET 1 OF 2			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 4.5 IN.OZ.

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ 48.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE (SMA, JACK) _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 165 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

5. MATERIAL

BODY AND COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT AND RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET _____ SILICONE RUBBER PER ZZ-R-765.

6. FINISH

BODY AND COUPLING NUT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.25 (.000010 MIN. THK.) OVER NICKEL, WOODS OR WATTS (.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

GASKET _____ N/A

INSULATOR _____ N/A