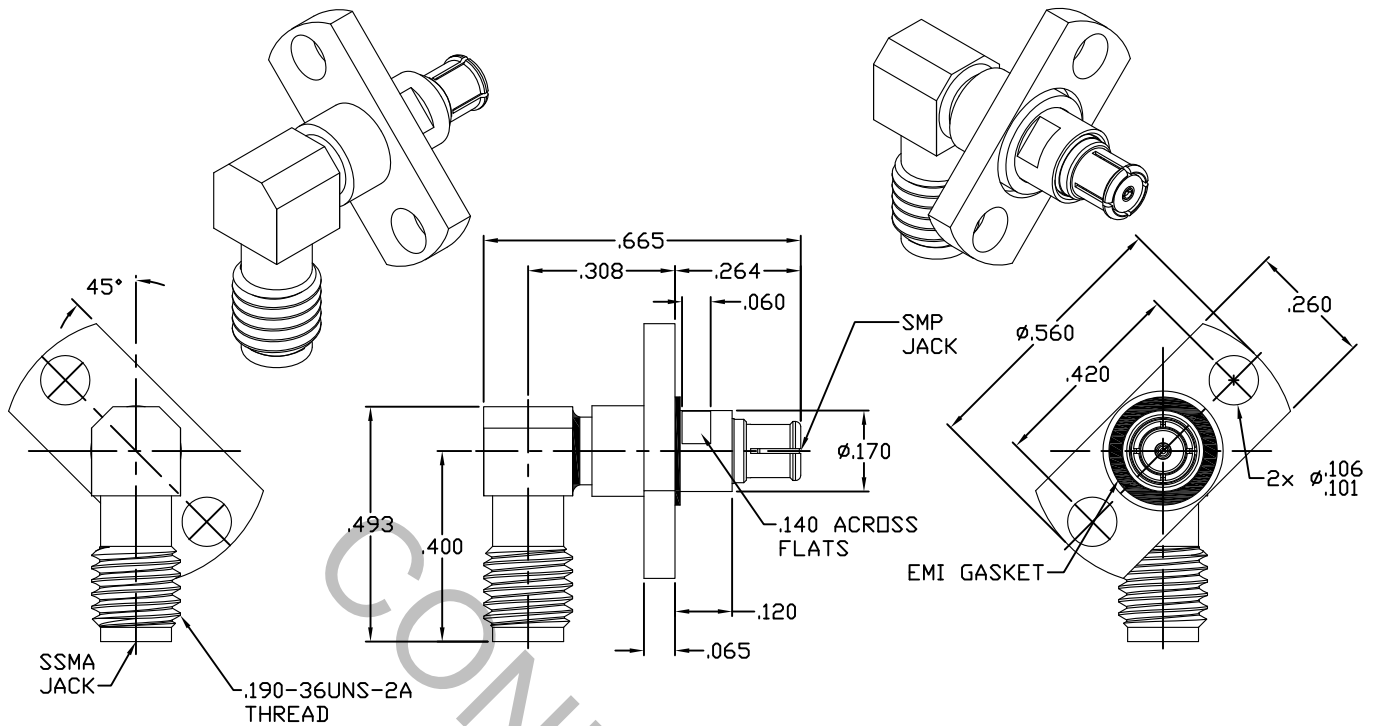


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348, Fig. 326.1 (SMP, JACK) AND MIL-STD 348, Fig. 319.2 (SSMA JACK).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX) *	_____	1.08 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.12 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz (SSMA ONLY)
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	15-2679	11/18/15	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'	
AB	16-1127	2/1/16	DC				
				DRAWN	TS	DATE	11/18/15
				APPROVED	DC	DATE	11/18/15
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 1101-2093-6202
				2J899			

TITLE
SMP, JACK
TO SSMA JACK RIGHT
ANGLE ADAPTER

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 4.5 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) _____ SSMA, 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ SMP, JACK 100 (WHEN MATED TO A FULL DETENT)
SMP, JACK 250 (WHEN MATED TO A LIMITED DETENT)
SMP, JACK 1,000 (WHEN MATED TO A SMOOTH BORE)

RECOMMENDED MATING TORQUE _____ SSMA, 5 - 7 IN. LBS.

4. ENVIRONMENTAL

THERMAL SHOCK _____ MIL-STD-202, METHOD 107, COND. B (-65° c TO +165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACTS & SMP BODY _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATORS _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

EMI GASKET _____ SILVER PLATED COPPER IN SILICONE

6. FINISH

BODY _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACTS & SMP BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATORS & EMI GASKET _____ N/A