

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE _____ 6.0 LBS.

MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 15 - 18 IN. LBS.

RECOMMENDED MOUNTING TORQUE _____ 30 - 35 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 107, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

TNC BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

SMP BODY & CONTACTS _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATORS _____ TEFLON PER ASTM-D-1710, TYPE 1, GRADE 1, CLASS B.

O-RINGS _____ SILICONE RUBBER PER AMS-3304, GRADE 70

6. FINISH

TNC BODY _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

SMP BODY AND CONTACTS _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATORS AND O-RINGS _____ N/A