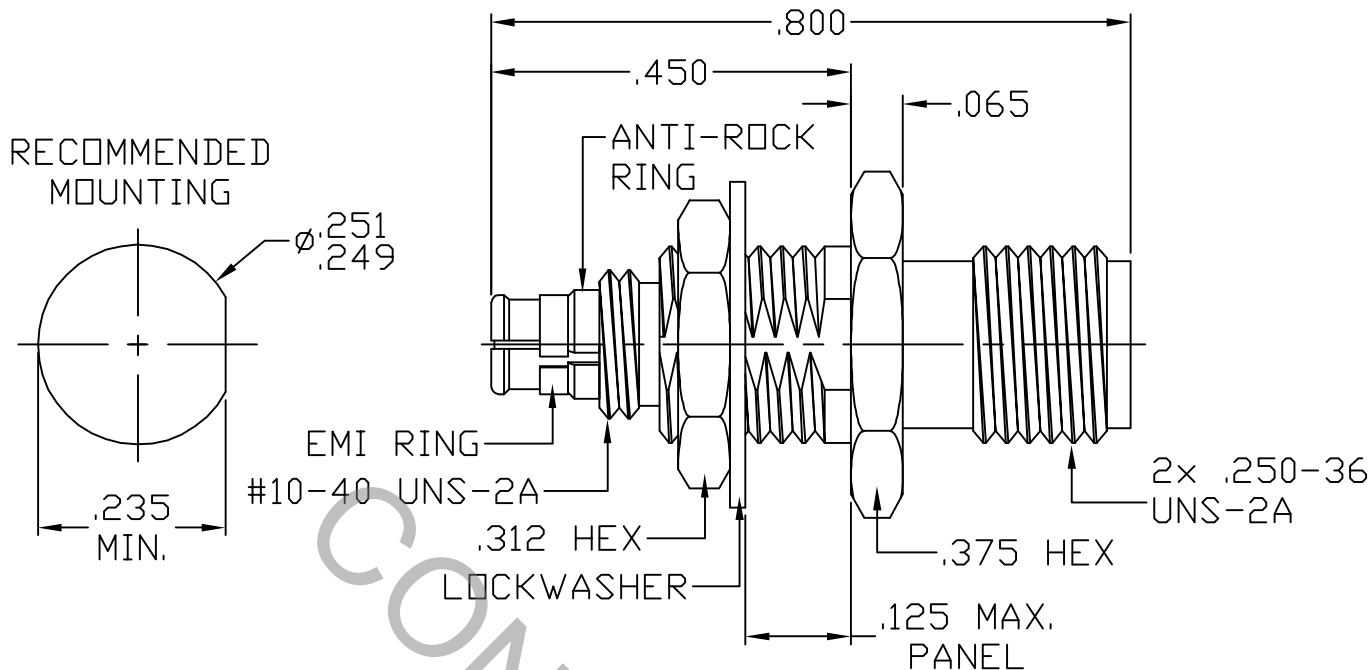


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 326.1 (SMP FEMALE) AND 310.2 (SMA JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX) *	1.05 + .010 x FGHz
INSERTION LOSS (dB MAX) *	.05 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-80 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	03-1677	5/20/03	DC	DECIMALS	FRACTIONAL	ANGULAR	
AB	06-1452	4/7/06	DC	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1'0" X ° X ± 15'	
AC	06-1697	5/31/06	DC	DRAWN BN		DATE 5/19/03	
BA	07-1538	5/17/07	DC	APPROVED DC		DATE 5/20/03	
				CODE IDENT.			
				2J899			
				SHEET 1 OF 2			
				DWG. NO.		1110-2099-6280	

TITLE
SMP FEMALE
BULKHEAD TO
SMA JACK ADAPTER

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
 MAX AXIAL FORCE _____ 6.0 LBS.
 MAX RADIAL TORQUE _____ N/A
 CENTER CONTACT AXIAL FORCES
 ● INSERTION (MAX OUNCES) _____ INTERFACE 32.0
 ● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0
 CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) — 2.0
 CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
 RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)
 SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
 VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
 MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
 CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
 BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

SMA BODY & HEX NUT _____ STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A
 LOCKWASHER _____ STAINLESS STEEL PER ASTM-A-276, TYPE 410, GRADE B6
 CONTACT, EMI & ANTI-ROCK RINGS _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
 No. UNS-C17300, TEMPER TD04.
 INSULATOR _____ TEFLON PER ASTM D 4894-91.

6. FINISH

SMA BODY, HEX NUT, LOCKWASHER _____ PASSIVATE PER AMS QQ-P-35, TYPE 2
 SMP BODY, EMI & ANTI-ROCK RINGS _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
 (.000050 MIN. THK.) OVER NICKEL per QQ-N-290
 (.000100 MIN. THK.) OVER COPPER per MIL-C-14550
 (.000040 MIN. THK.)
 CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
 (.000100 MIN. THK.) OVER NICKEL per QQ-N-290
 (.000050 MIN. THK.) OVER COPPER per MIL-C-14550
 (.000010 MIN. THK.)
 INSULATOR _____ N/A