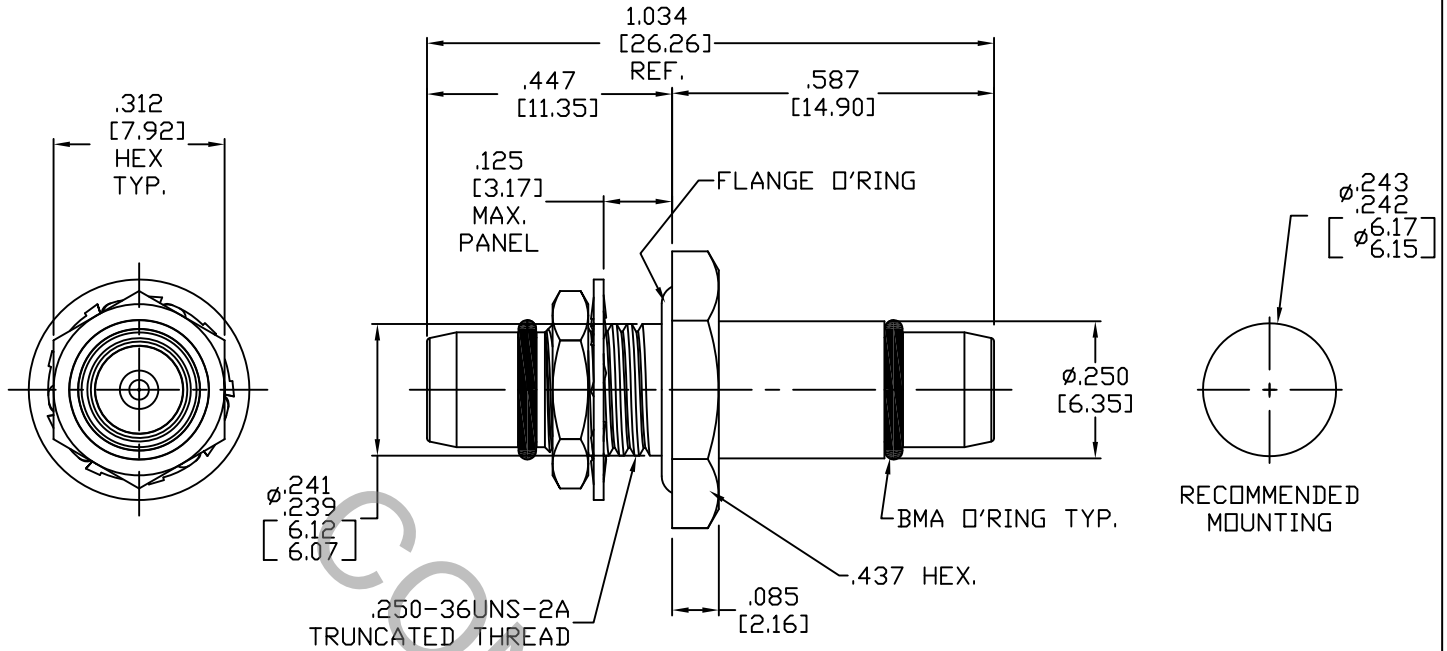


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 321.1 (BMA PLUG BOTH ENDS).


## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 20.0 GHz
VSWR (MAX.) *	_____	1.05 + .007 x $\sqrt{\text{FGHz}}$
INSERTION LOSS (dB MAX.) *	_____	.05 dB x FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	333
RF LEAKAGE (MIN. dB DOWN)	_____	-100° dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835	
AA	14-1142	1/30/14	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1° 0' X ° X' ± 15'	TITLE <b>BMA PLUG TO BMA, PLUG BULKHEAD ADAPTER</b>	
AB	14-1202	2/19/14	TS					
AC	14-1222	2/25/14	TS	DRAWN	TS	DATE		
				APPROVED	DC	DATE	1/30/14	
				CODE IDENT.	SHEET 1 OF 2		DWG. NO.	1110-2828-6201
				2J899				

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ N/A

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ N/A

RECOMMENDED MOUNTING TORQUE \_\_\_\_\_ 17 - 20 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 250 VRMS )

## 5. MATERIAL

BODY & HEX NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

BMA O-RING \_\_\_\_\_ NITRILE (BUNA-N) PER MIL-P-25732.

FLANGE O-RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

LOCKWASHER \_\_\_\_\_ 400 SERIES STAINLESS STEEL

## 6. FINISH

BODY, LOCKWASHER & HEX NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290  
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418  
(.000010 MIN. THK.)

INSULATOR, O-RING & TUBING \_\_\_\_\_ N/A