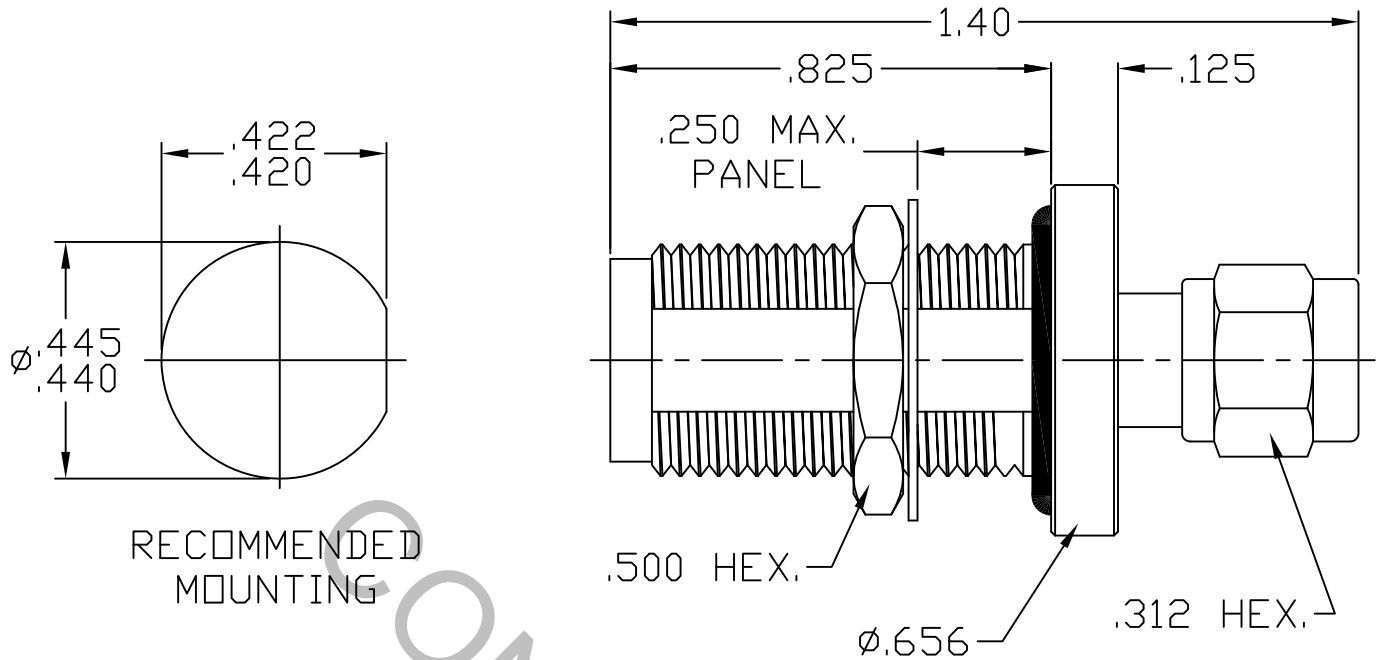


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348A, Fig. 313.2 (TNC, JACK) AND 310.1 (SMA, PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz
VSWR (MAX) *	1.10 + .010 x FGHz
INSERTION LOSS (dB MAX) *	.045 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	500
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	08-1014	1/3/08	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1'0" X ° X' ± 15'	
AB	18-1617	6/6/18	TS				TITLE
				DRAWN TS	DATE 1/3/08	KTNC JACK, BULKHEAD TO SMA PLUG ADAPTER	
				APPROVED DC	DATE 1/3/08		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO.	1110-8498-6218

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
MAX AXIAL FORCE _____ 4.5 LBS.
MAX RADIAL TORQUE _____ N/A
CENTER CONTACT AXIAL FORCES
● INSERTION (MAX OUNCES) _____ INTERFACE 32.0
● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) _____ 2.0
CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
RECOMMENDED MATING TORQUE _____ SMA 7 - 10 IN. LBS.
TNC 15 - 20 IN. LBS.
RECOMMENDED MOUNTING TORQUE _____ 30 - 35 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO +165° c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

BODY, HEX NUT & LOCKWASHER _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER
ALLOY No. UNS-C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.
O-RING _____ RUBBER, VITON PER MIL-R-25897, TYPE 1, CLASS 1, BLACK

6. FINISH

BODY, HEX NUT & LOCKWASHER _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.
CONTACT _____ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
INSULATOR & O-RING _____ N/A