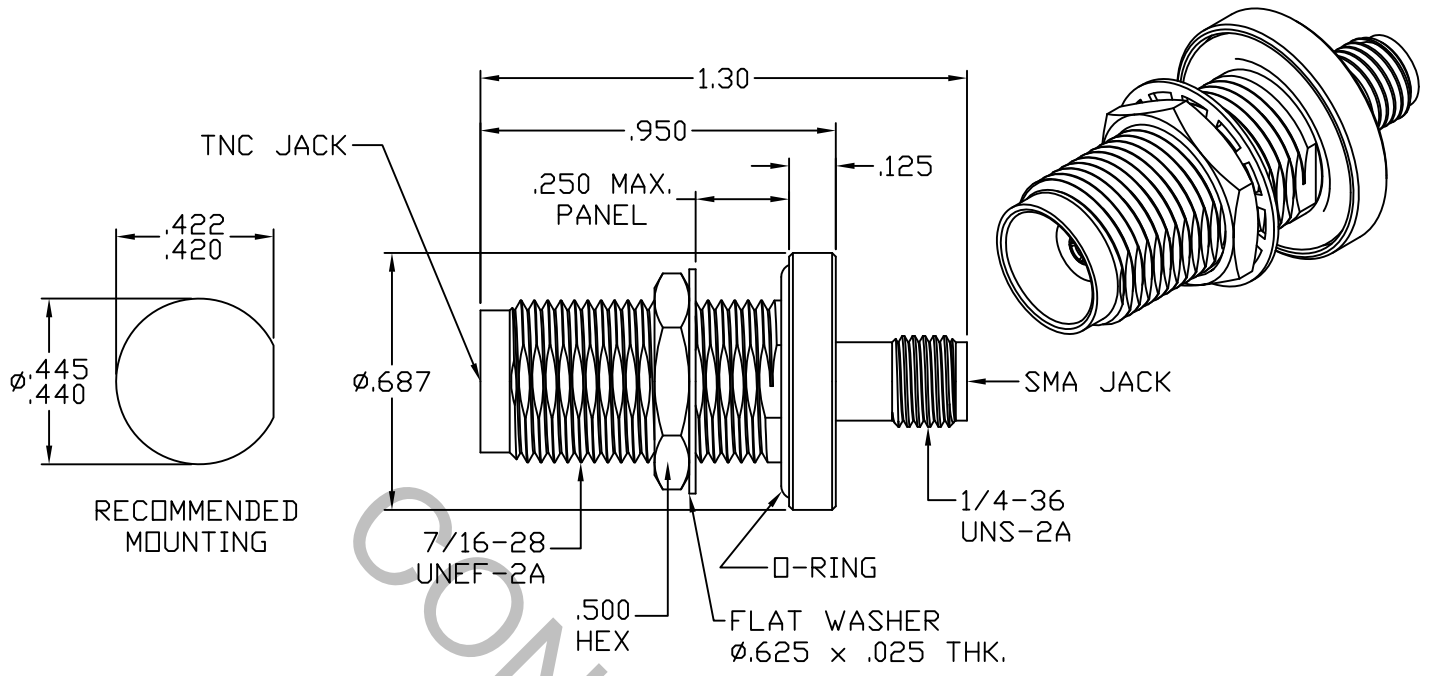


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC, JACK)  
MIL-STD-348 Fig. 310.2 (SMA JACK).

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.10 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.045 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	500
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	12-1246	3/26/12	TS	DECIMALS	FRACTIONAL	ANGULAR	
BA	15-2201	8/25/15	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'	
BB	16-1444	4/6/16	TS	DRAWN TS	DATE 3/26/12	TITLE KTNC JACK, BULKHEAD TO SMA JACK ADAPTER	
BC	18-1617	6/6/18	TS	APPROVED DC	DATE 3/26/12		
				CODE IDENT. 2J899	SHEET 1 OF 2		
						DWG. NO. 1110-8599-6203	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) \_\_\_\_\_ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ SMA 7 - 10 IN. LBS.  
TNC 15 - 20 IN. LBS.

RECOMMENDED MOUNTING TORQUE \_\_\_\_\_ 30 - 35 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 375 VRMS )

## 5. MATERIAL

BODY, HEX NUT AND FLAT WASHER \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-479, TYPE 316L

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER  
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

O-RING \_\_\_\_\_ ETHYLENE PROPYLENE PER ASTM D735-58/R810F

## 6. FINISH

BODY, HEX NUT & LOCKWASHER \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR & O-RING \_\_\_\_\_ N/A