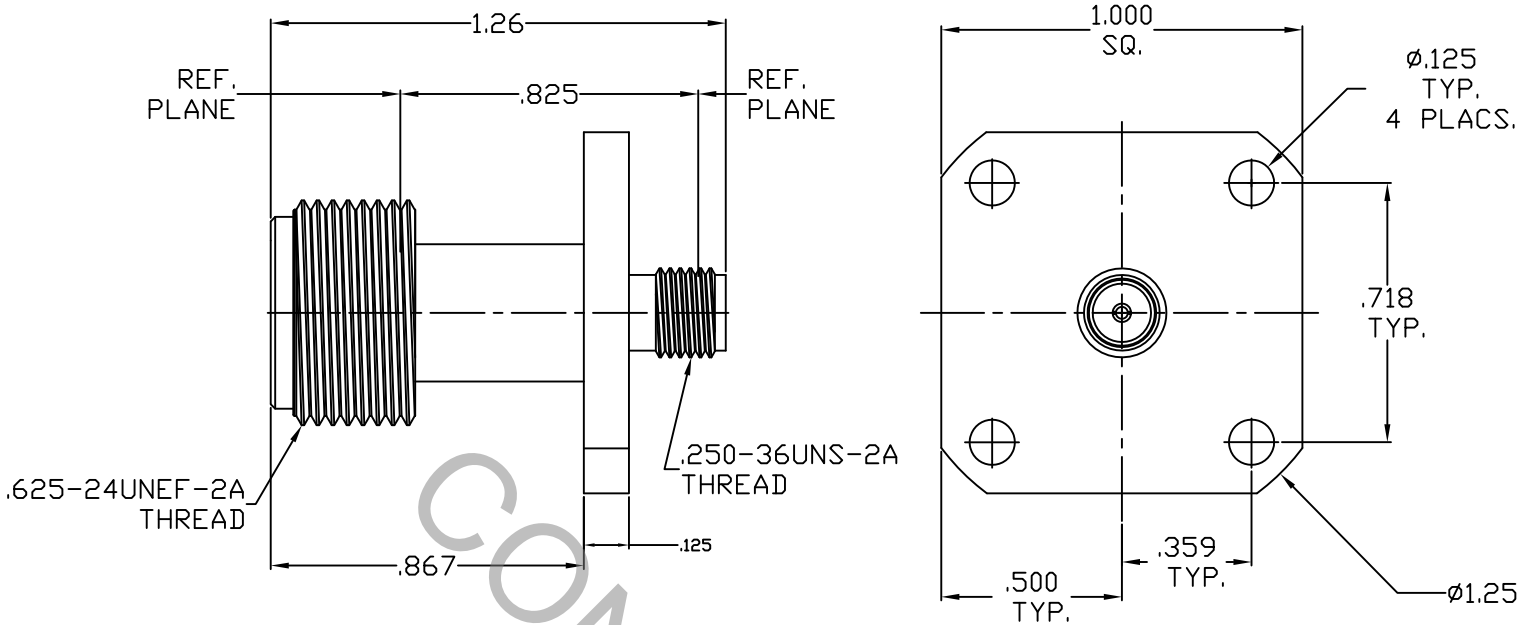


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 313.2) TYPE "N" JACK. AND INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 310.2) SMA, JACK.

2. ELECTRICAL

| | |
|---|----------------------------------|
| FREQUENCY RANGE GHz | DC TO 18.0 GHz. |
| VSWR (MAX) * | 1.10 + .015 x FGHz. |
| INSERTION LOSS (dB MAX) * | .060 dB x $\sqrt{\text{FGHz}}$. |
| NOMINAL IMPEDANCE (OHMS) | 50 |
| VOLTAGE RATING (MAX. VRMS) | 600 |
| RF LEAKAGE (MIN. dB DOWN) | 60 dB - FGHz. |
| TEMPERATURE RATING (DEGREES CENTIGRADE) | -65° c TO +150° c |
| DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) | 1,500 |
| INSULATION RESISTANCE (MIN. MEGOHMS) | 10,000 |
| CONTACT RESISTANCE | |
| • CENTER CONTACT (MAX. MILLIOHMS) | 3.0 |
| • OUTER CONTACT (MAX. MILLIOHMS) | 2.0 |

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

| REV. | DCN NO. | DATE | APP. | DIMENSIONS ARE IN INCHES TOLERANCES | | | HAVERHILL MA. 01835 |
|------|---------|---------|------|--|----------------------|--------------------------------------|---|
| AA | 14-1649 | 5/23/14 | TS | DECIMALS .X ± .030 .XX ± .010 .XXX ± .005 | FRACTIONAL ± 1/64 | ANGULAR X° ± 1' 0" X° X' ± 15" | |
| | | | | SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD 10}}$. | | | TITLE TYPE "N" JACK TO SMA JACK, HERMETIC 4 HOLE FLANGE ADAPTER |
| | | | | DRAWN TS DATE 5/23/14 | | | |
| | | | | APPROVED DC DATE 5/23/14 | | | |
| | | | | CODE IDENT. 2J899 | SHEET 1 OF 2 | | DWG. NO. 1120-7599-6201 |

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ 32.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

- INTERFACE _____ 15-18 In.Lbs.
- PACKAGE _____ 30-35 In.Lbs.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 165 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (450 VRMS)

HERMETICITY _____ 1×10^{-8} cc/sec

5. MATERIAL

CONNECTOR BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B 196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.

INSULATORS _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

GLASS PIN _____ KOVAR PER MIL-I-23011

GLASS _____ CORNING 7070

6. FINISH

CONNECTOR BODY _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN.) OVER COPPER PER AMS 2418 (.000010 MIN.)

GLASS PIN _____ GOLD PER ASTM-B-488, TYPE I, CODE C
(.000025 MIN.) OVER NICKEL PER QQ-N-290
(.00010 MIN.)

INSULATORS _____ N/A