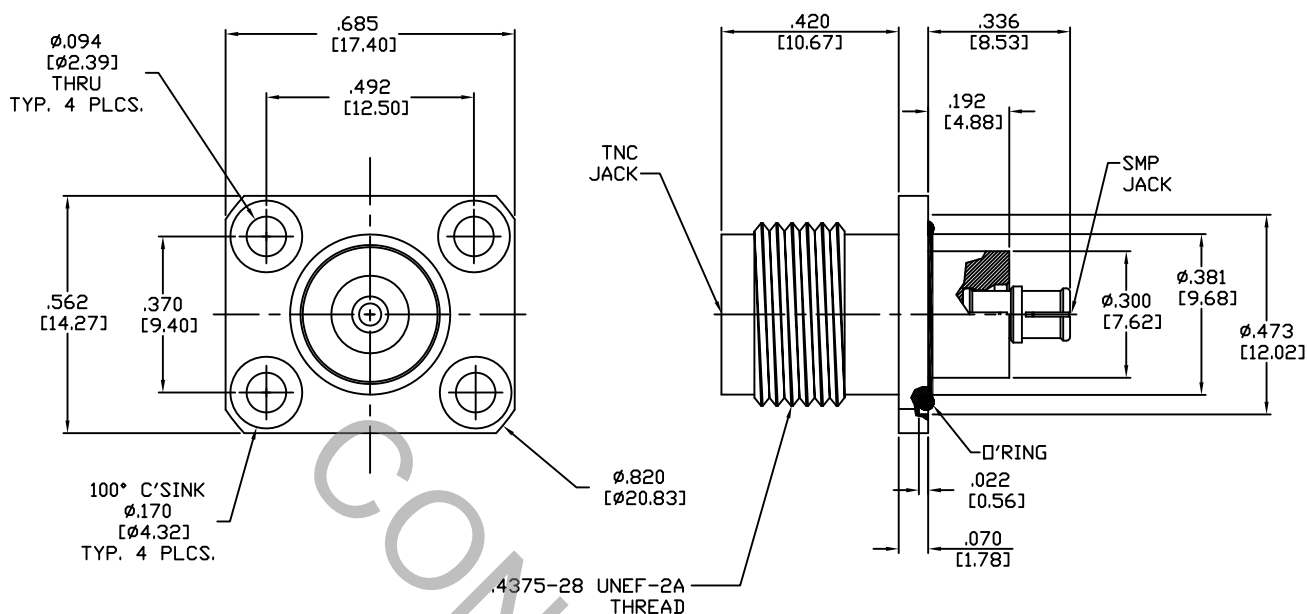


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 326.1 (SMP, JACK) AND MIL-STD-348A, Fig. 313.2, (TNC, JACK)

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 2.0 GHz
VSWR (MAX) *	_____	1.08 + .015 x FGHz
INSERTION LOSS (dB MAX) *	_____	.10 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	500
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	10-2162	12/16/10	TS	.X ± .030		X ° ± 1° 0'	
AB	10-2176	12/20/10	TS	.XX ± .010	± 1/64	X ° X' ± 15'	
							TITLE SMP, JACK TO TNC, JACK, 4 HOLE FLANGE MOUNT ADAPTER
				DRAWN TS	DATE 12/16/10		
				APPROVED DC	DATE 12/16/10		
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 1154-2085-6204

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 6.0 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 30 - 35 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

### NOTE : IMMERSION PROOF

CONNECTOR MUST WITHSTAND IMMERSION IN WATER, 1 METER FOR 30 MINUTES, WHEN ASSEMBLED TO A HOUSING FROM THE TNC SIDE IN AN UNMATED CONDITION.

## 5. MATERIAL

TNC BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

SMP BODY AND CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D-1710-02, TYPE 1, GRADE 1, CLASS B.

O'RING \_\_\_\_\_ NITRILE (BUNA-N) PER MIL-P-25732 (BLACK)

## 6. FINISH

TNC BODY \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

SMP BODY \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25  
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000150 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25  
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR AND O'RING \_\_\_\_\_ N/A