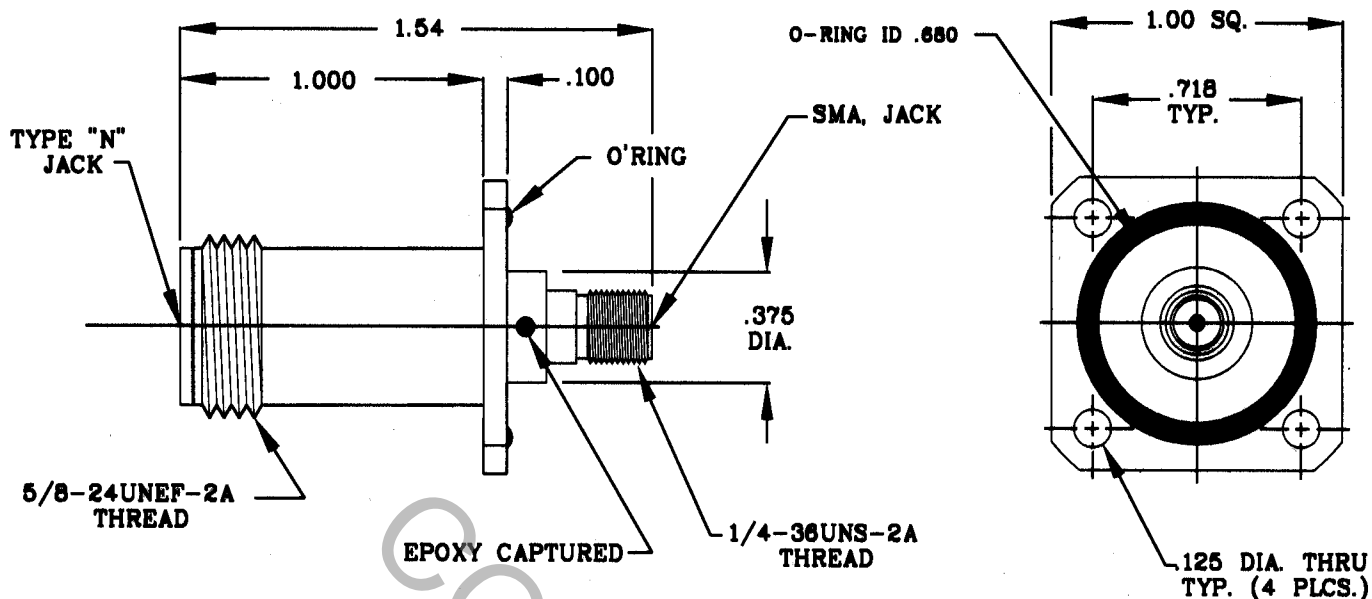


# SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A, (Fig. 304.2) TYPE "N" JACK, (Fig. 310.2) SMA, JACK AND DYNAWAVE SPEC. MD-75 AND MD-99 RESPECTIVELY.

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX) *	_____	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX)	_____	.050 dB x $\sqrt{\text{FGHz}}$ .
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	70 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	4.5
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01836
AA	02-0205	3-25-02	T.S	DECIMALS X ± .030 .XX ± .010 .XXX ± .008	FRACTIONAL 3/64	ANGULAR X° ± 1'0" X° X' ± 18"	
AB	02-0227	3-27-02	T.S	SURFACE ROUGHNESS 63 √ MIL-STD 10.			TITLE TYPE "N", JACK TO SMA, JACK 4 HOLE SQ. FLANGE ADAPTER
AC	02-0349	6/8/02	BW	DRAWN B.N. DATE 3-21-02			
				APPROVED T.S DATE 3-25-02			DWG. NO. 1154-7599-2101
				CODE IDENT. 2J899	SHEET 1 OF 2		

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE \_\_\_\_\_ 10.0 LBS.
- MIN. RADIAL TORQUE \_\_\_\_\_ 4.0 IN. OZ.

### CONNECTOR ENGAGEMENT FORCES

- INSERTION (MAX. OUNCES) \_\_\_\_\_ 32.0
  - WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ 2.0
- CONNECTOR DURABILITY (MIN. MATING) \_\_\_\_\_ 500

## 4. ENVIRONMENTAL

- TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 °c TO + 165 °c )
- SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)
- VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)
- MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b
- CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
- BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 250 VRMS )

## 5. MATERIAL

- CONNECTOR BODY \_\_\_\_\_ BRASS PER ASTM B16, TEMPER H02, ALLOY C38000.
- CENTER CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY No. UNS C17300, TEMPER TD04.
- INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 4894-91.
- O'RING \_\_\_\_\_ SILICON RUBBER PER AMS-3904, COLOR RUST, GRADE 70.

## 6. FINISH

- CONNECTOR BODY \_\_\_\_\_ TRI- METAL ALLOY COMPRISED OF 55% - 60% COPPER, 25% - 28% TIN AND 14% - 18% ZINC.
- CENTER CONTACT \_\_\_\_\_ GOLD PER MIL-G-45204, TYPE II, GRADE C, CLASS 2 (.000010 MIN.) OVER NICKEL PER QQ-N-290, CLASS 1 (.00010 MIN.) OVER COPPER PER MIL-C-14560 (.000010 MIN.)
- INSULATOR & O'RING \_\_\_\_\_ N/A