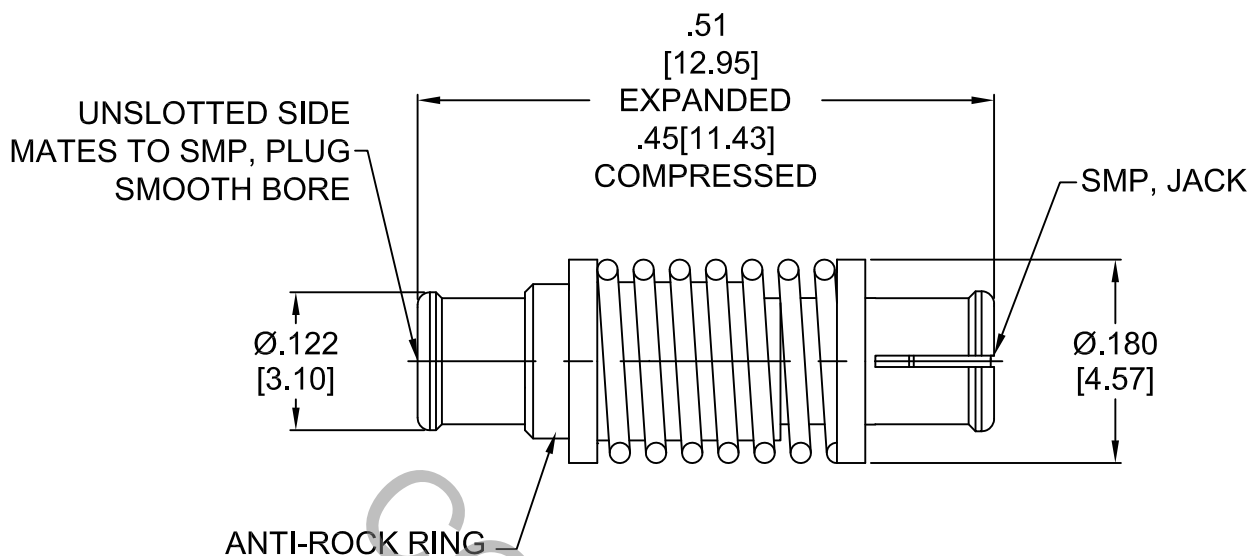


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 326.1 (SMP FEMALE).


## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.12 + .015 x FGHz
INSERTION LOSS (dB MAX) *	_____	.15 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	150
RF LEAKAGE (MIN. dB DOWN)	_____	-65 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	450
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	16-2503	12/2/16	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030		X ° ± 1 0'	TITLE SMP FEMALE TO SMP FEMALE FLOATING ADAPTER
				.XX ± .010	± /64	X ° X' ± 15'	
				.XXX ± .005			
				DRAWN TS	DATE 12/2/16		DWG. NO. 1160-2020-5441
				APPROVED DC	DATE 12/2/16		
				CODE IDENT. 2J899	SHEET 1 OF 2		

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 2.5 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) \_\_\_\_\_ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 1.0

CONNECTOR ENGAGEMENT (MAX IN LBS.) \_\_\_\_\_ 15.0 FULL DETENT, 10.0 LIMITED DETENT, 2.0 SMOOTH BORE

CONNECTOR DISENGAGEMENT (MAX IN LBS.) \_\_\_\_\_ 5.0 FULL DETENT, 2.0 LIMITED DETENT, .05 SMOOTH BORE

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 100 FULL DETENT, 500 LIMITED DETENT, 1,000 SMOOTH BORE

RECOMMENDED MATING PRELOAD \_\_\_\_\_ .025 (.975 O.A.L.)

CONNECTOR FLOAT \_\_\_\_\_ -.047 FROM FREE LENGTH SHOWN

### CONNECTOR AXIAL SPRING FORCES

● INSTALLED (IN POUNDS) \_\_\_\_\_ 2.83 +/-10%

● @ .025 PRELOAD (IN POUNDS) \_\_\_\_\_ 3.09 +/-10%

● @ FULL COMPRESSION (IN POUNDS) \_\_\_\_\_ 3.35 +/-10%

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 110 VRMS )

## 5. MATERIAL

BODIES AND CONTACTS \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

SPRING \_\_\_\_\_ STAINLESS STEEL PER AMS 5688, TYPE 302, SPRING TEMPER

INSULATORS \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B..

## 6. FINISH

BODIES \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25  
(.000050 MIN. THK) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000150 MIN. THK) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

CONTACTS \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE AME QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

SPRING \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 1, GRADE 1, CLASS 4.

INSULATORS \_\_\_\_\_ N/A