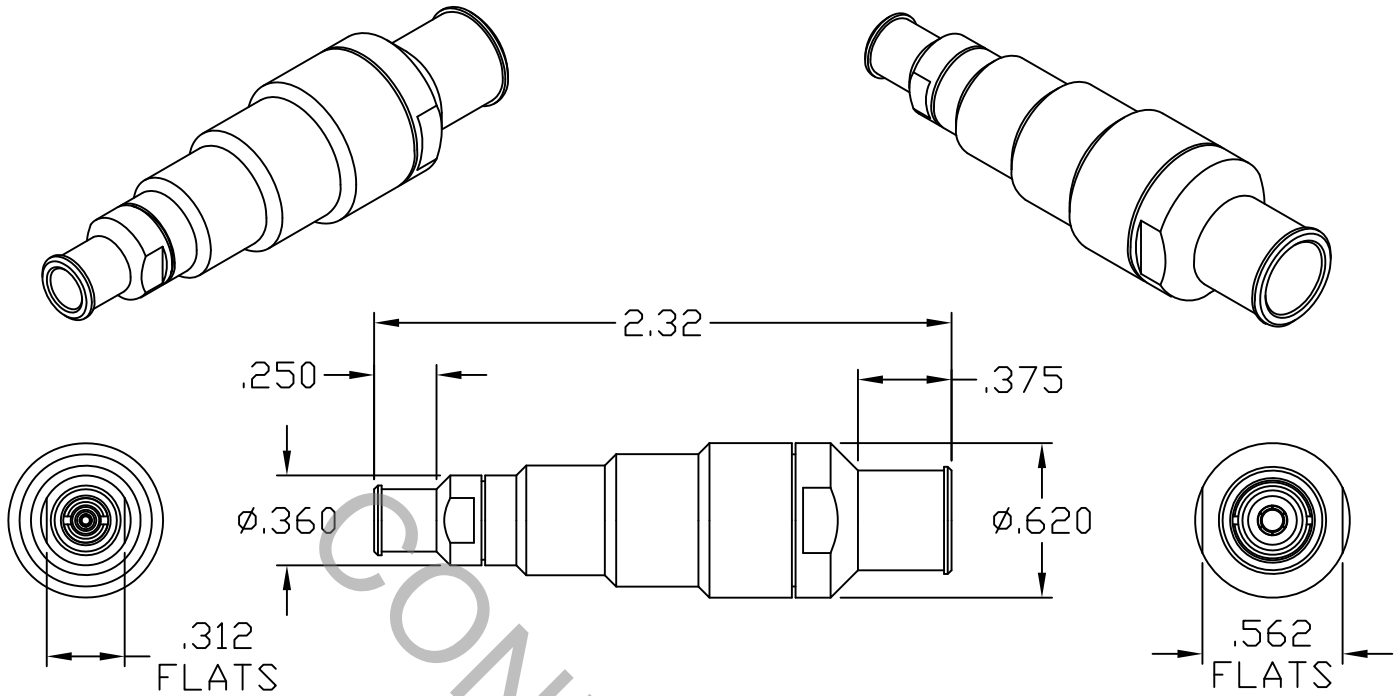


SPECIFICATION CONTROL DRAWING




1. MATING SPLICE

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX.) *	_____	1.06 + .005 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.10 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	267
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	800
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835	
AA	11-1872	9/29/11	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1° 0' X ° X' ± 15'		
				DRAWN	DC	DATE	9/29/11	TITLE DF140 TO DF218 CABLE SPLICE ADAPTER
				APPROVED	DC	DATE	9/29/11	
				CODE IDENT.	SHEET 1 OF 2		DWG. NO.	1190-1421-6200
				2J899				

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE _____ 4.5 LBS.

MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ N/A

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 107, COND. C (-65° c TO +165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (200 VRMS)

5. MATERIAL

BODY, PRESS SLEEVE & CLAMP NUTS _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACTS _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ CROSS-LINKED POLYETHYLENE

O-RINGS _____ SILICONE RUBBER PER ZZ-R-765.

SOLDER SLEEVES _____ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, PRESS SLEEVE & CLAMP NUTS _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACTS & SOLDER SLEEVES _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.75 (.000030 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR & O-RINGS _____ N/A