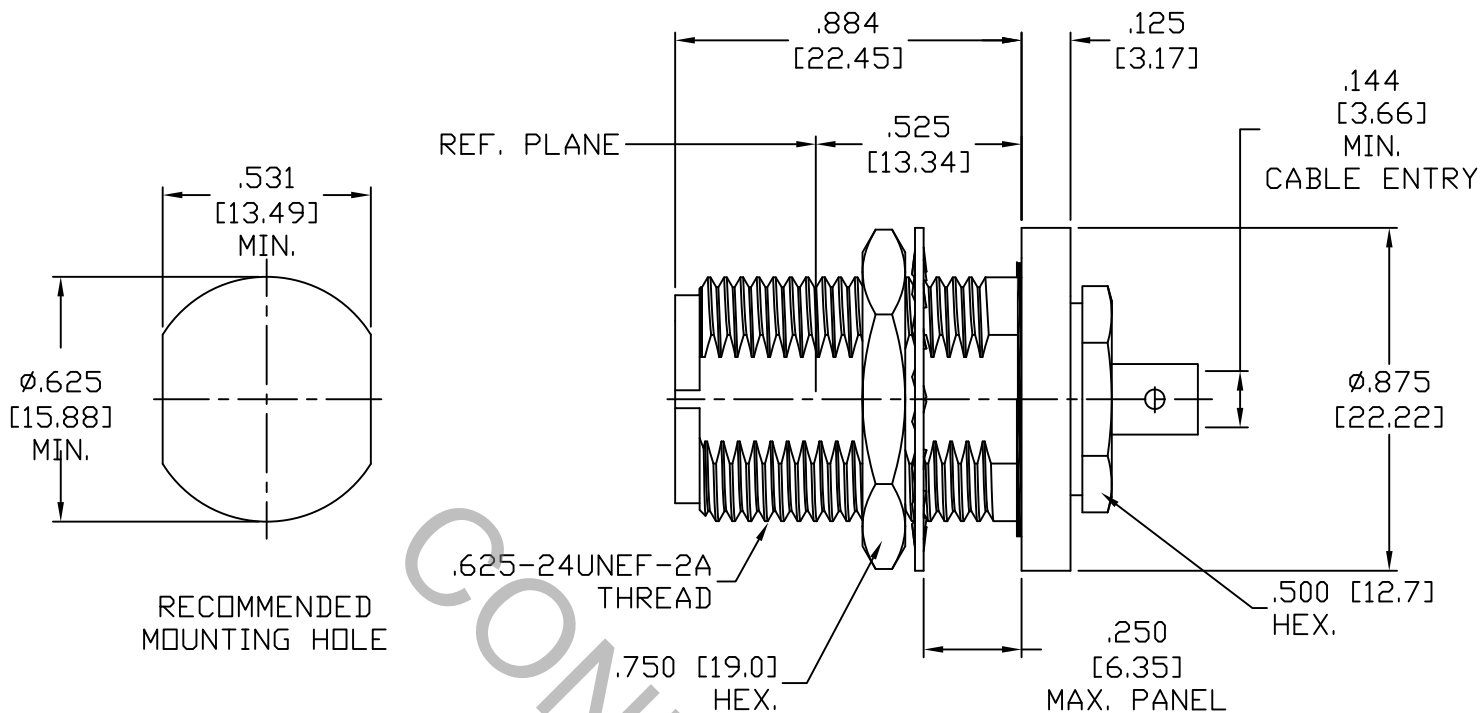


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.2 (SMA JACK).

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.05 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.06 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	333
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**

This Document contains proprietary and confidential information. COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
-	1009	9/93	M.B.	.X ± .030		X ° ± 1° 0'	
A	1017	9/93	G.L.	.XX ± .010	± 1/64	X ° X' ± 15'	
B	1094	6/94	TS	.XXX ± .005			
BA	13-2508	11/5/13	TS				
				DRAWN	M.B.	DATE	9/93
				APPROVED	TS	DATE	9/93
				CODE IDENT.			
				2J899		SHEET 1 OF 2	DWG. NO. 7510-4141-6240

TITLE    N JACK,  
BULKHEAD, FRONT MOUNT,  
SOLDER CLAMP,  
Ø.141 SEMI-RIGID

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 40.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 15 - 20 IN. LBS.

RECOMMENDED MOUNTING TORQUE \_\_\_\_\_ 22 - 28 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 250 VRMS )

## 5. MATERIAL

BODY CLAMP NUT & HEX NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET & O-RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

LOCKWASHER \_\_\_\_\_ 400 SERIES STAINLESS STEEL

SOLDER SLEEVE \_\_\_\_\_ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

## 6. FINISH

BODY, CLAMP NUT, LOCKWASHER & HEX NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT & SOLDER SLEEVE \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290  
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418  
(.000010 MIN. THK.)

INSULATOR, O-RING & GASKET \_\_\_\_\_ N/A