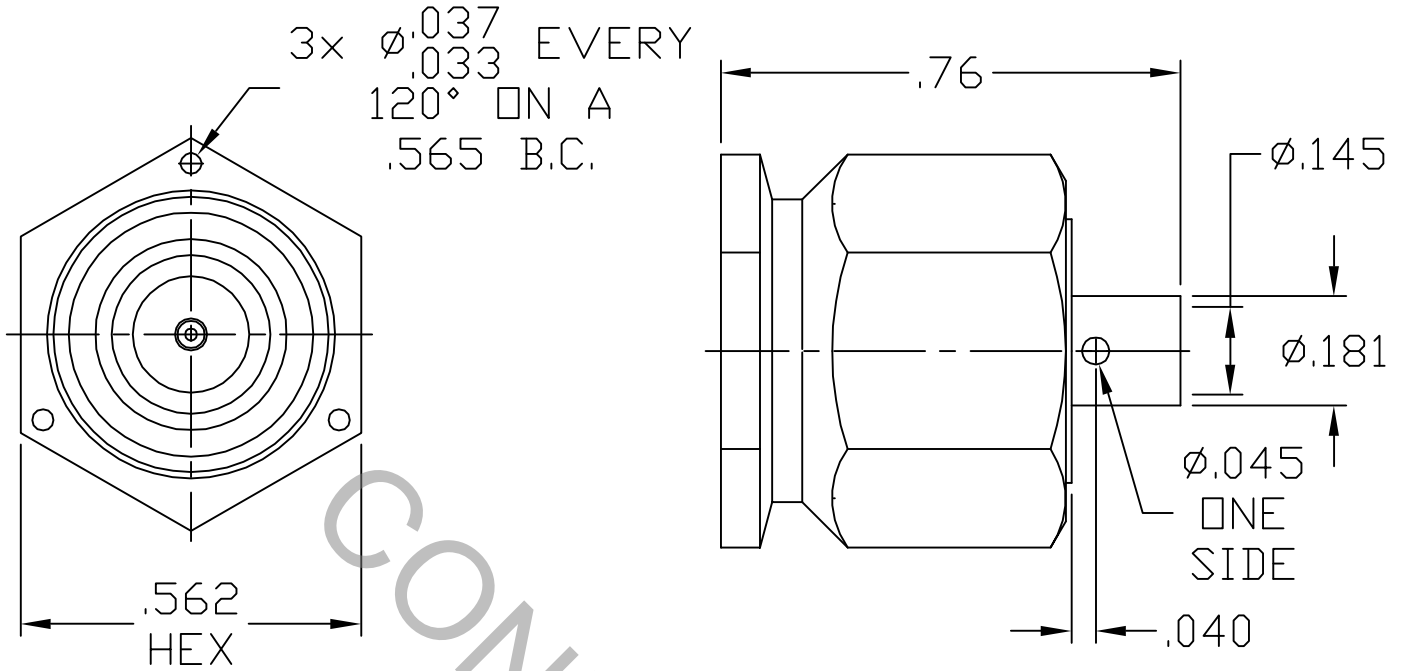


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS MIL-STD-348 Fig. 313.1 (TNC PLUG) WITH SOLID OUTER.

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.07 + .007 x FGHz
INSERTION LOSS (dB MAX) *	_____	-.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	500
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	2.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	1.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERRILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
-	1120	10/94	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1'0" X ° X' ± 15'	
AA	01-1121	11/21/01	TS				
AB	08-1492	5/5/08	DC	DRAWN TS	DATE	10/94	TITLE KTNC PLUG, DIRECT SOLDER, $\phi .141$ SEMI-RIGID
				APPROVED TS	DATE	10/94	
				CODE IDENT.			DWG. NO. 8400-4121-6200
				2J899	SHEET 1 OF 2		

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

CAPTIVATION-CENTER CONTACT  
MAX AXIAL FORCE \_\_\_\_\_ 6.0 LBS.  
MAX RADIAL TORQUE \_\_\_\_\_ N/A  
CENTER CONTACT AXIAL FORCES  
● INSERTION (MAX OUNCES) \_\_\_\_\_ N/A  
● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A  
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) \_\_\_\_\_ 2.0  
CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500  
RECOMMENDED MATING TORQUE \_\_\_\_\_ 30 - 35 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO +165° c )  
SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)  
VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)  
MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b  
CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)  
BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 375 VRMS )

## 5. MATERIAL

BODY AND COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A  
CONTACT AND RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY  
No. UNS-C17300, TEMPER TD04.  
INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710.  
GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765E

## 6. FINISH

BODY \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS .75  
(.000030 MIN. THK) OVER NICKEL PER MIL-P-27418  
(.000100 MIN. THK) OVER NICKEL WOODS OR WATTS  
(.000010 MIN. THK.)  
COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS QQ-P-35, TYPE 2  
CONTACT \_\_\_\_\_ GOLD PER ASTM B 488, TYPE II, CODE C, CLASS 2.5  
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290  
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550  
(.000010 MIN. THK.)  
INSULATOR, GASKET AND RETAINING RING \_\_\_\_\_ N/A