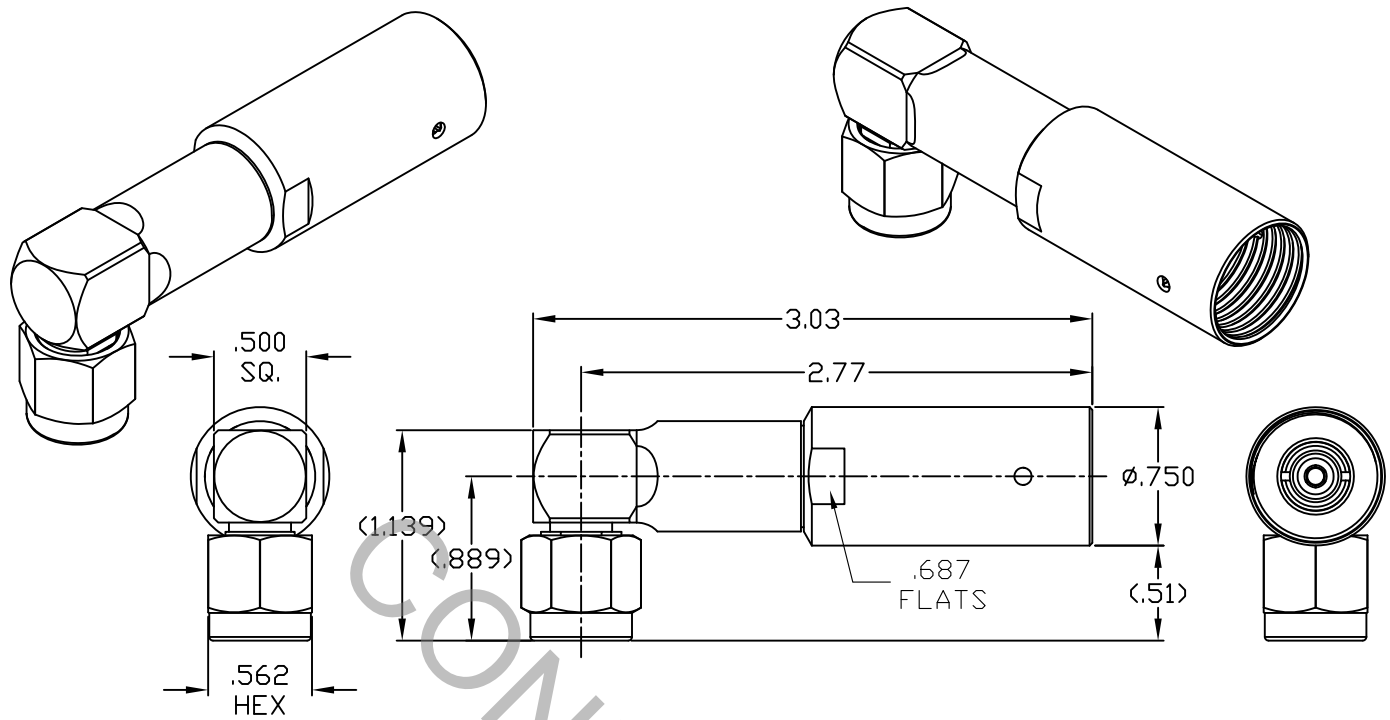


SPECIFICATION CONTROL DRAWING



SOLD ON DYNAWAVE CABLE ASSEMBLIES ONLY

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.3 (TNCA PLUG) WITH SOLID OUTER.
2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz
VSWR (MAX) *	1.08 + .007 x FGHz
INSERTION LOSS (dB MAX) *	.05 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	500
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	1.5
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			Haverhill, MA 01835
AA	13-1104	1/22/13	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1° 0' X ° X' ± 15'	
				DRAWN RMS	DATE	1/21/13	TITLE TNCA PLUG, RIGHT ANGLE, SOLDER CLAMP, PLUG-IN CONTACT, DF218 ARMORED
				APPROVED DC	DATE	1/22/13	
				CODE IDENT. 6DZL5	SHEET 1 OF 2	DWG. NO. 8401-218A-6240	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
 MAX AXIAL FORCE _____ 6.0 LBS.
 MAX RADIAL TORQUE _____ N/A
 CENTER CONTACT AXIAL FORCES
 ● INSERTION (MAX. OUNCES) _____ N/A
 ● WITHDRAWAL (MIN. OUNCES) _____ N/A
 CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0
 CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
 RECOMMENDED MATING TORQUE _____ 15 - 18 IN. LBS.

4. ENVIRONMENTAL

THERMAL SHOCK _____ MIL-STD-202, METHOD 107, COND. B (-65° c TO + 165° c)
 SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
 VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
 MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
 CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
 BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

BODY, BUSHINGS, CLAMP NUT, COUPLING NUT, _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
 CUBE & PRESS SLEEVE
 CONTACTS & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER
 ALLOY No. UNS-C17300, TEMPER TD04.
 FRONT INSULATORS _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.
 REAR INSULATOR BEAD _____ CROSS LINKED POLYETHYLENE) 400° F.
 GASKET _____ SILICONE RUBBER PER ZZ-R-765.
 SOLDER SLEEVE _____ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, BUSHINGS, CLAMP NUT, COUPLING NUT, _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.
 CUBE & PRESS SLEEVE
 SOLDER SLEEVE _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
 CLASS 1 (.000150 MIN. THK.) OVER COPPER PER AMS-2418
 (.000010 MIN. THK.)
 INTERFACE CONTACTS _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418
 (.000010 MIN. THK.)
 INTERNAL CONTACTS _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.75
 (.000030 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418
 (.000010 MIN. THK.)
 INSULATORS, RETAINING RING & GASKET _____ N/A