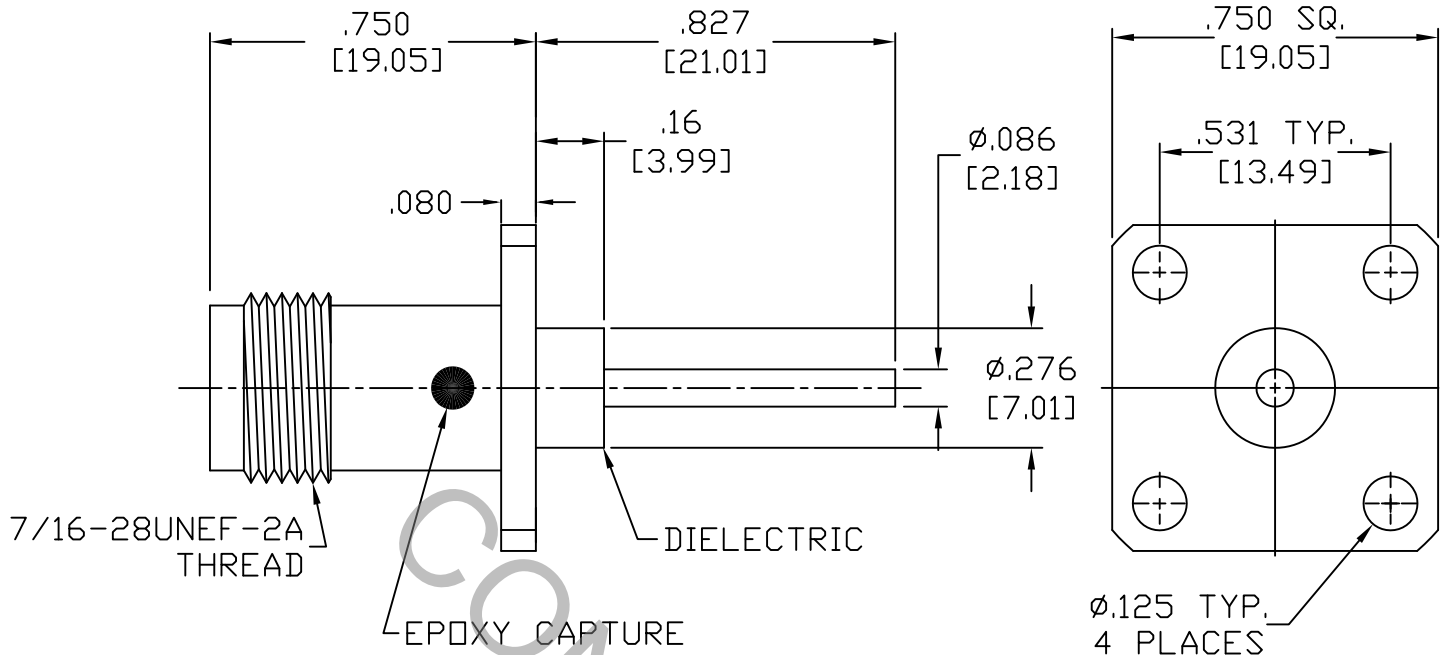


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A Fig. 313.2 (KTNC, JACK)

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	D.C. TO 18.0 GHz.
VSWR (MAX) *	_____	1.05 + .007 x FGHz.
INSERTION LOSS (dB MAX) *	_____	.04 dB x √FGHz.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 ° c TO +165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	13-1148	1/30/13	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ±/64	ANGULAR X ° ± 1 0' X ° X' ± 15'	
				SURFACE ROUGHNESS 63 √ MIL-STD 10.			TITLE KTNC, JACK 4 HOLE FLANGE STRAIGHT TERMINAL (EPOXY CAPTURED CONTACT)
				DRAWN TS	DATE	1/30/13	
				APPROVED DC	DATE	1/30/13	
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 8554-0032-6210	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 4.0 IN./OZ.

CENTER CONTACT AXIAL FORCE

- INSERTION (MAX. OUNCES) _____ 24.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. MATING) _____ 500

RECOMMENDED MATING TORQUE _____ 30 TO 35 INCH LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 165 °c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A.
CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ PASSIVATE PER AMS 2700, TYP2, CLASS 4.
CONTACT _____ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1,
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
INSULATOR _____ N/A