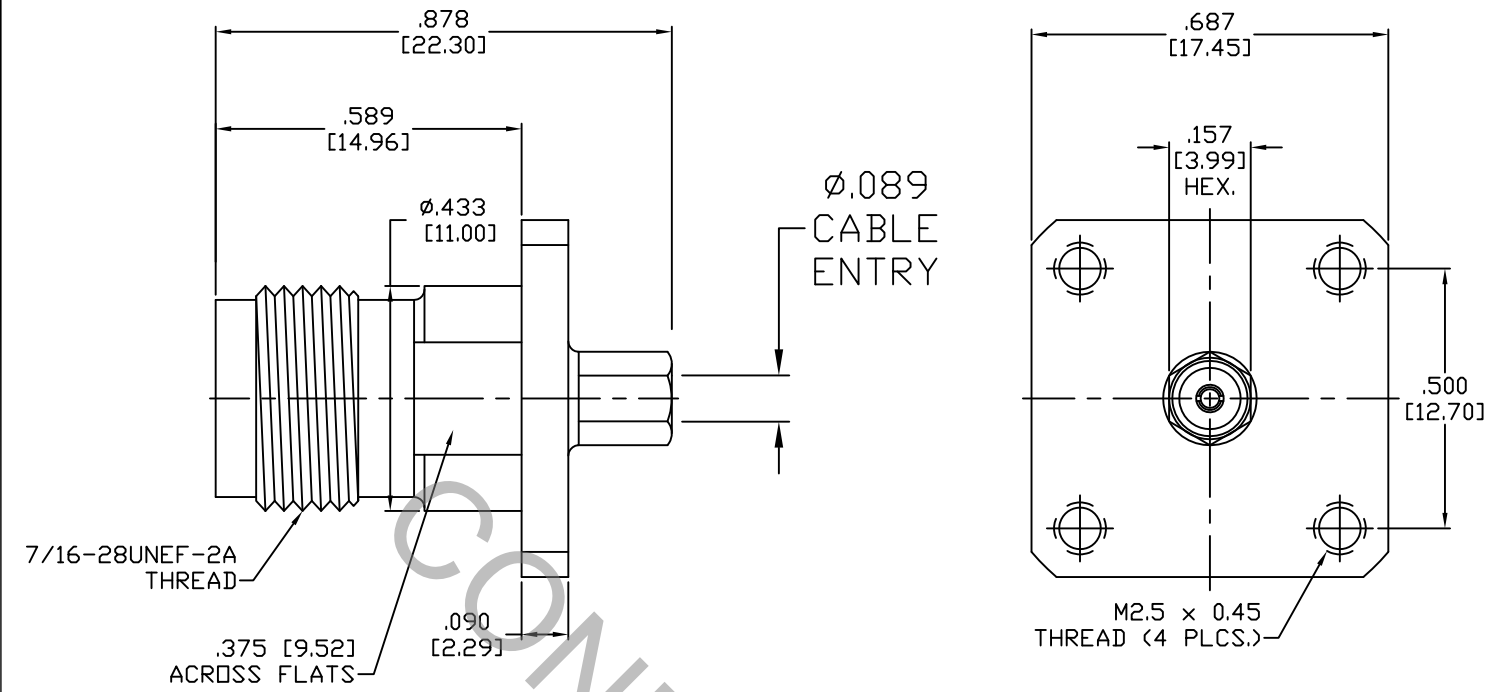


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.05 + .007 x FGHz
INSERTION LOSS (dB MAX) *	_____	.04 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	18-1008	1/2/18	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1°0' X ° X' ± 15'	TITLE KTNC, JACK 4 HOLE FLANGE DIRECT SOLDER TO Ø.085 SEMI-RIGID CABLE (CAPTURED CENTER CONTACT)
				DRAWN TS	DATE	1/2/18	
				APPROVED DC	DATE	1/2/18	
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 8554-8521-2702

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 4.5 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 10 - 15 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

5. MATERIAL

BODY _____ BRASS PER ASTM B 16, TEMPER H02, ALLOY C36000.

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.00020 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR _____ N/A