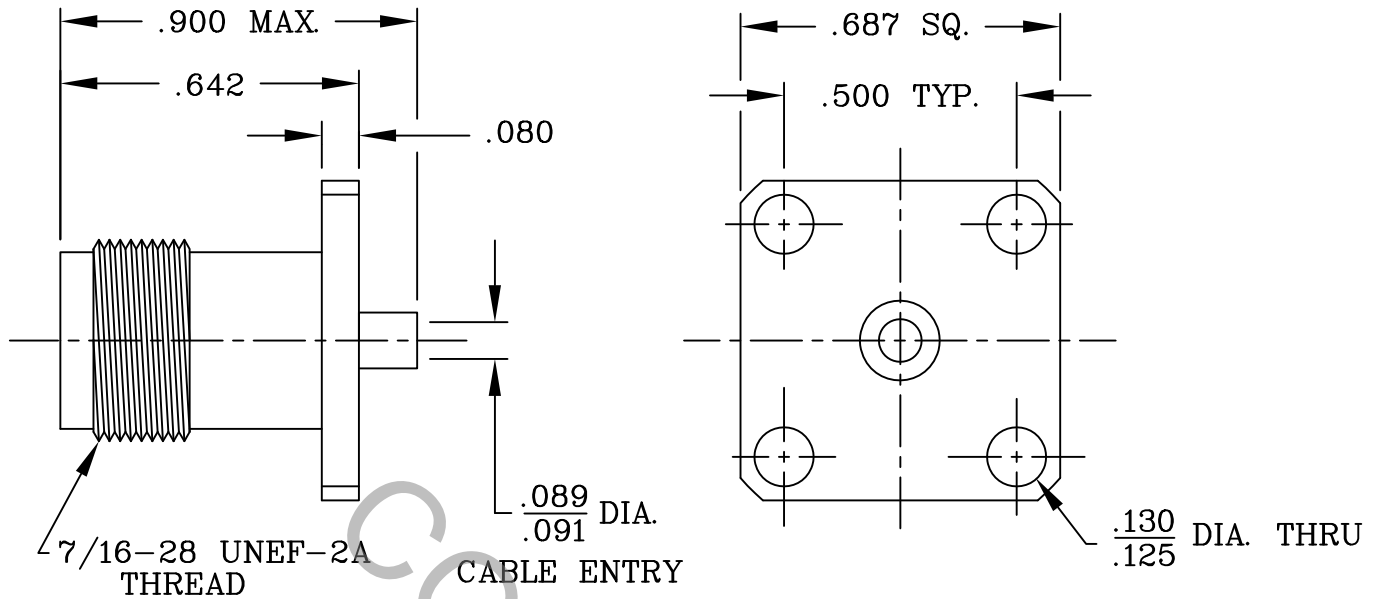


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-C-39012/TNC SERIES AND DYNAWAVE MD-85 (KTNC, 18GHz).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX.) *	_____	1.05 + .007 x FGHz.
INSERTION LOSS (dB MAX.)	_____	.04 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 °c TO +165 °c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	03-1265	2/25/03	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1 ° X ° X ± 15'	
AB	14-1614	5/19/14	DC	SURFACE ROUGHNESS 63 √ MIL-STD 10.			
				DRAWN DC	DATE 2/25/03	TITLE KTNC JACK, 4 HOLE FLANGE DIRECT SOLDER .085 S.R. CABLE	
				APPROVED DC	DATE 2/25/03		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO.	8554-8521-6400

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 24.0; REAR 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE; 2.0; REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 30 - 35 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65°C TO +200°C)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR _____ N/A