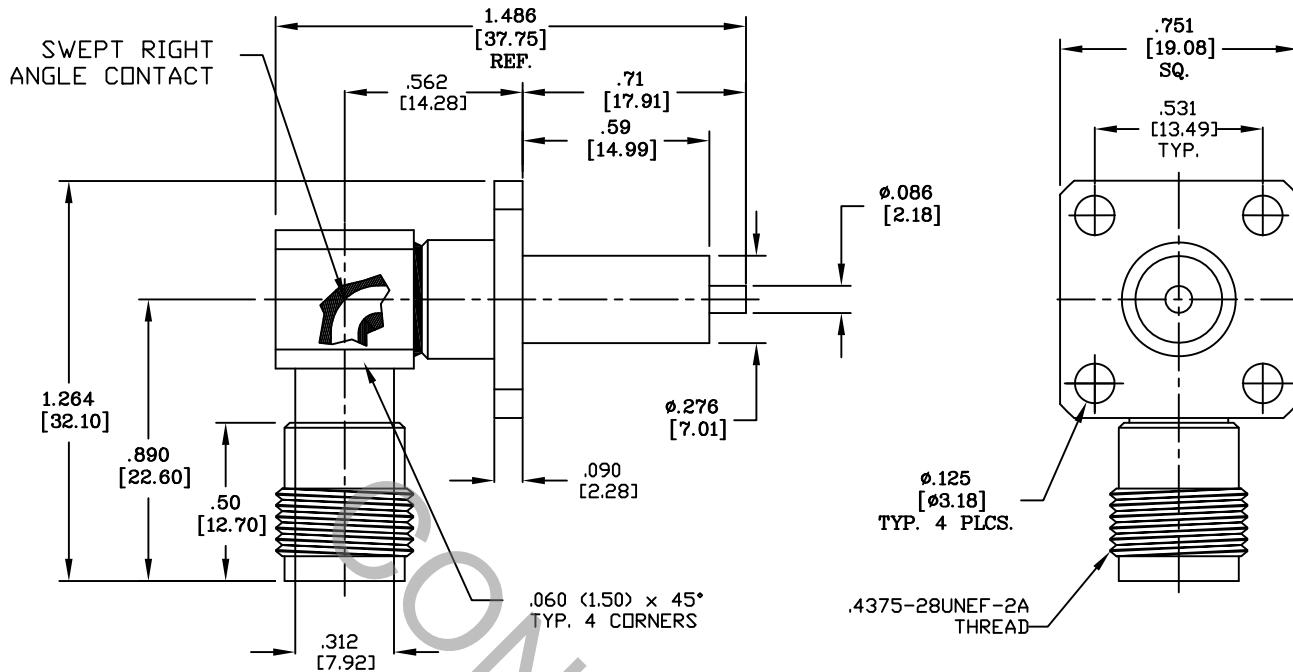


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC JACK).


## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX.) *	_____	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.13 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	400
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165 c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	13-1748	5/21/13	TS	DECIMALS	FRACTIONAL	ANGULAR	
AB	13-1983	7/15/13	DC	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1'0" X ° X' ± 15'	
				DRAWN TS	DATE 5/21/13	TITLE TNC JACK, 4 HOLE FLANGE, RIGHT ANGLE, STRAIGHT TERMINAL	
				APPROVED DC	DATE 5/21/13		
				CODE IDENT. 2J899	SHEET 1 OF 2		
						DWG. NO. 8558-0031-6202	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 6.0 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ 4.5 IN. OZS.

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) \_\_\_\_\_ 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 15 - 18 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 300 VRMS )

## 5. MATERIAL

BODY & PRESS RING \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACTS \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B196/B, 196M-03. COPPER  
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATORS \_\_\_\_\_ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

## 6. FINISH

BODY & PRESS RING \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACTS \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATORS \_\_\_\_\_ N/A