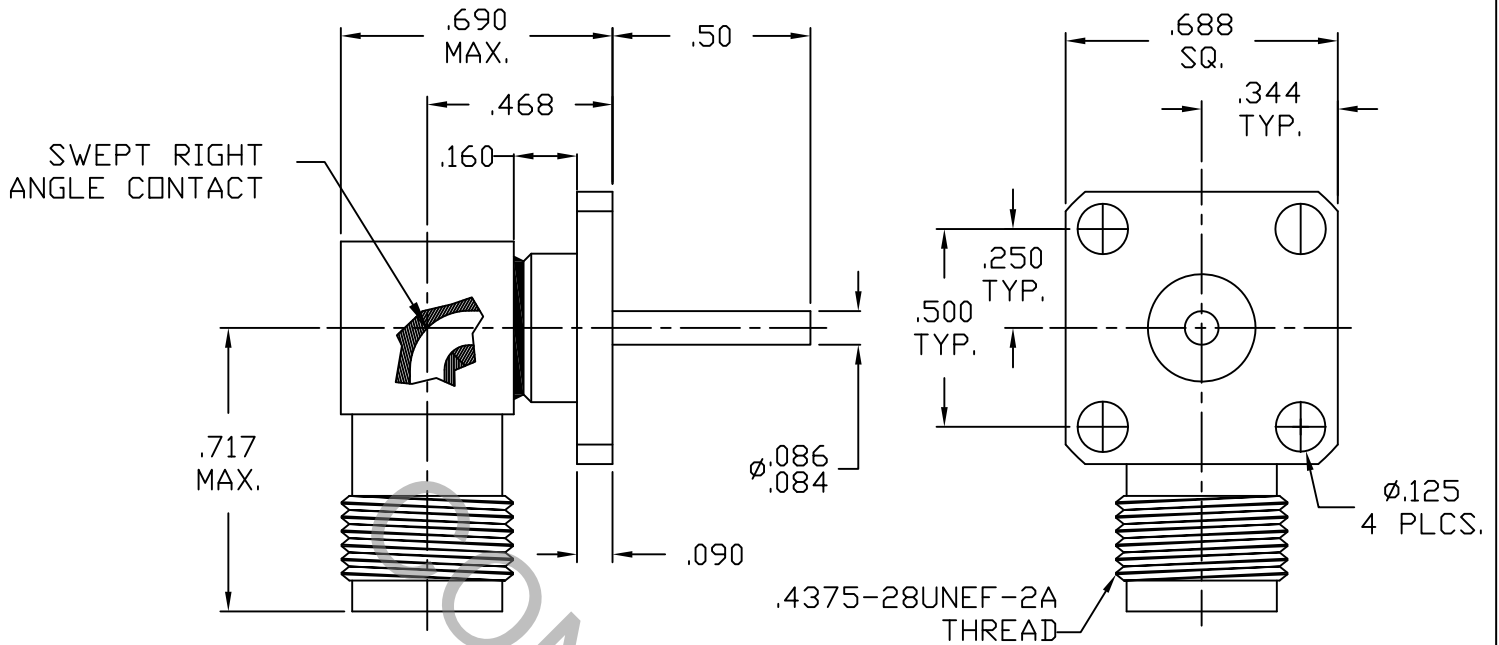


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC JACK).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.15 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.10 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	400
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	16-1044	1/14/16	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030		X ° ± 1° 0'	TITLE TNC JACK, 4 HOLE FLANGE, RIGHT ANGLE, STRAIGHT TERMINAL
				.XX ± .010	± 1/64	X ° X' ± 15'	
				.XXX ± .005			
				DRAWN TS	DATE 1/14/16		
				APPROVED DC	DATE 1/14/16		
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 8558-0031-6204

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX RADIAL TORQUE _____ 4.5 IN. OZS.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 15 - 18 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO +165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (300 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM-B196/B, 196M-03. COPPER
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR _____ N/A