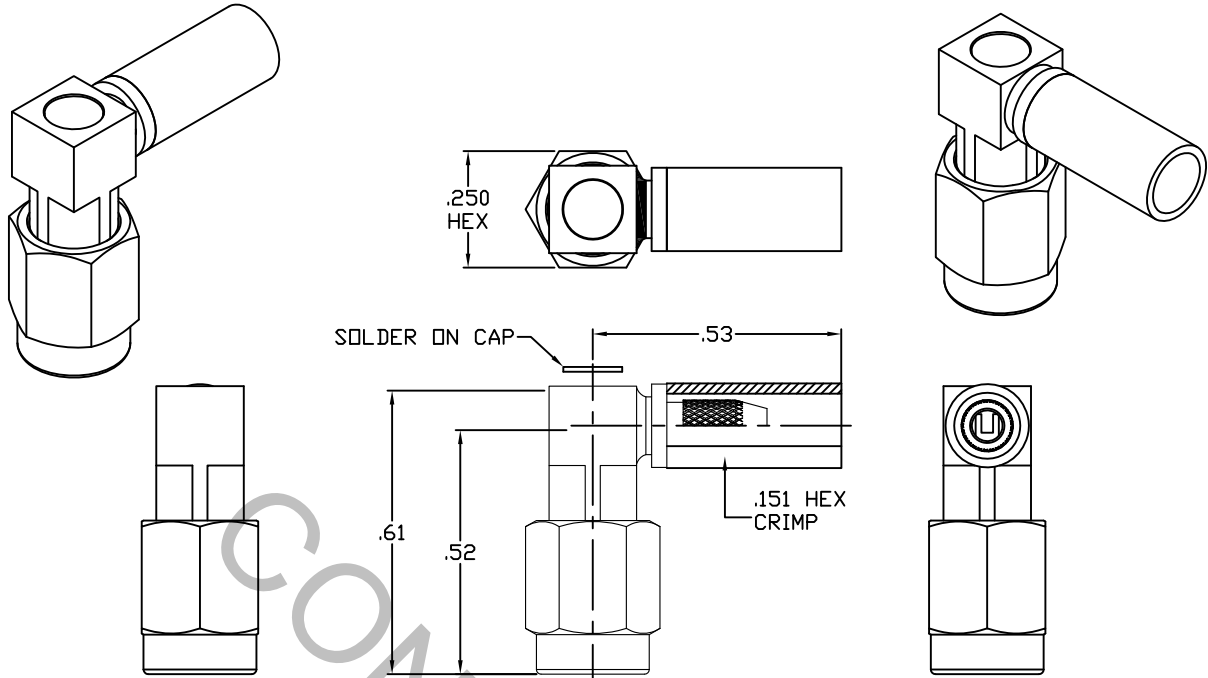


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 319.1 (SSMA PLUG).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 12.4 GHz
VSWR (MAX) *	_____	1.08 + .010 x FGHz
INSERTION LOSS (dB MAX) *	_____	.10 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	165
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	2.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	14-1549	5/5/14	TS	.X ± .030		X ° ± 1° 0'	TITLE SSMA PLUG, RIGHT ANGLE, CRIMP RG-316 DOUBLE BRAID
AB	16-2082	9/7/16	DC	.XX ± .010 .XXX ± .005	± 1/64	X ° X' ± 15'	
				DRAWN TS	DATE	5/5/14	DWG. NO. 9201-1831-6201
				APPROVED DC	DATE	5/5/14	
				CODE IDENT.	SHEET 1 OF 2		
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 4.5 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 5 - 7 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

R/A BODY SUB-ASSY, COUPLING NUT & _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
PRESS SLEEVE

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET _____ SILICONE RUBBER PER ZZ-R-765.

CAP & CRIMP SLEEVE _____ BRASS PER ASTM-B16, TEMPER H02, ALLOY 36000.

6. FINISH

COUPLING NUT & PRESS SLEEVE _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

R/A BODY SUB-ASSY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

CAP _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
OVER COPPER PER AMS 2418 (.000015 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET _____ N/A

CRIMP SLEEVE _____ NICKEL PER SAE AMS QQ-N-290, CLASS 1 (.000200 MIN. THK.)
OVER COPPER per AMS 2418 (.000010 MIN. THK.)