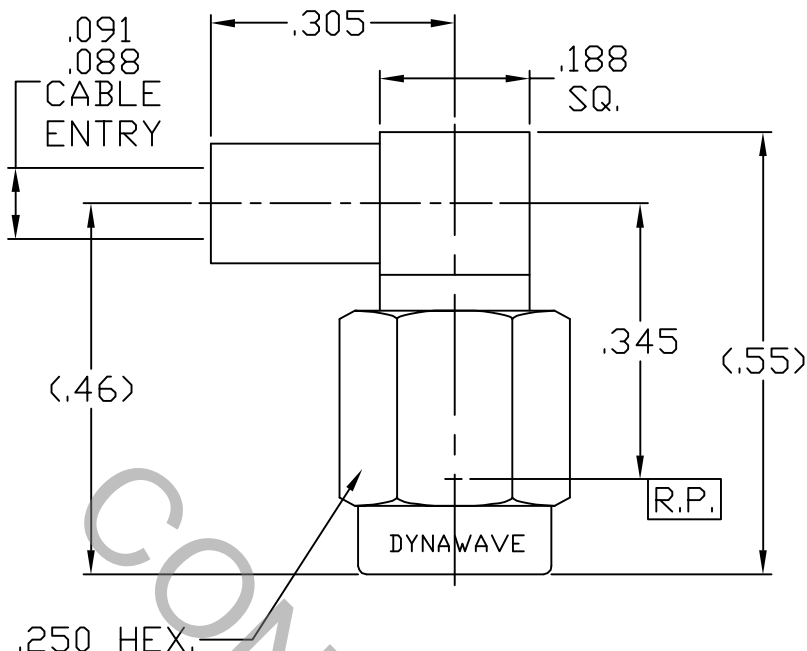


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS MIL-STD-348 Fig. 319.1 (SSMA PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX) *	1.07 + .008 x FGHz
INSERTION LOSS (dB MAX) *	.06 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	160
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	07-1313	3/22/07	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1'0" X ° X' ± 15'	
				DRAWN DC	DATE 3/22/07	TITLE SSMA PLUG, SWEPT RIGHT ANGLE, DIRECT SOLDER TO Ø.085 SEMI-RIGID CABLE	
				APPROVED DC	DATE 3/22/07		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9201-8520-6220	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
MAX AXIAL FORCE _____ 4.0 LBS.
MAX RADIAL TORQUE _____ N/A
CENTER CONTACT AXIAL FORCES
● INSERTION (MAX OUNCES) _____ N/A
● WITHDRAWAL (MIN. OUNCES) _____ N/A
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) _____ 2.0
CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
RECOMMENDED MATING TORQUE _____ 5 - 8 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196-90, COPPER ALLOY
No. UNS-C17300, TEMPER TD04.
INSULATORS _____ TEFLON PER ASTM-D-1710.
GASKET _____ SILICONE RUBBER PER ZZ-R-765

6. FINISH

COUPLING NUT _____ PASSIVATE PER AMS QQ-P-35, TYPE 2
BODY & CAP _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL per QQ-N-290
(.000150 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)
INSULATORS, RETAINING RING & GASKET _____ N/A