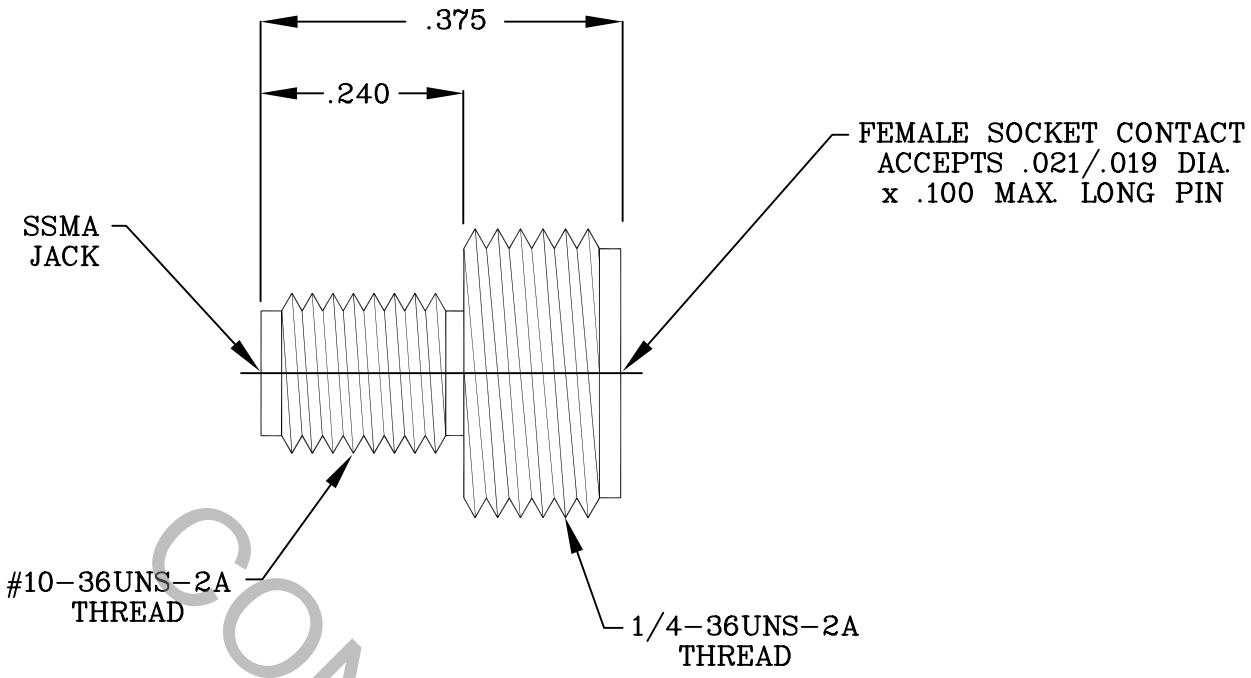
SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348 Fig. 319.2 AND DYNAWAVE MD-93.

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 36.0 GHz.
VSWR (MAX.) ❋	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX.)	.045 dB x $\sqrt{FGHz}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.
AA	06-1742	6/11/06	TS

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1°0' X° X' ± 15'

SURFACE ROUGHNESS 63 √ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL, MA. 01835

DRAWN TS DATE 6/11/06

APPROVED DC DATE 6/11/06

TITLE SSMA, JACK STRAIGHT THREAD-IN

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 9330-0081-6275

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT	
● MIN. AXIAL FORCE	4.0 LBS.
● MIN. RADIAL TORQUE	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES)	INTERFACE 32.0, REAR 24.0
● WITHDRAWAL (MIN. OUNCES)	INTERFACE 1.0, REAR 1.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN./LBS.)	2.0
CONNECTOR DURABILITY (MIN. CYCLES)	500
RECOMMENDED MATING TORQUE	
INTERFACE	6.0 TO 8.0 IN./LBS. (SSMA, JACK)
PACKAGE INSALLATION TORQUE	20 TO 24 IN./LBS. (1/4–36UNS–2A)

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65 ° c TO + 165 °c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

CONNECTOR BODY	STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B 196, COPPER ALLOY UNS C17300.
INSULATOR	TEFLON PER ASTM D 1710

6. FINISH

CONNECTOR BODY	PASSIVATE PER AMS QQ–P–35, TYPE 2.
CENTER CONTACT	GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 2.5 (.000010 MIN.) OVER NICKEL PER QQ–N–290, CLASS 1 (.00010 MIN.) OVER COPPER PER MIL–C–14550 (.000010 MIN.)
INSULATOR	N/A