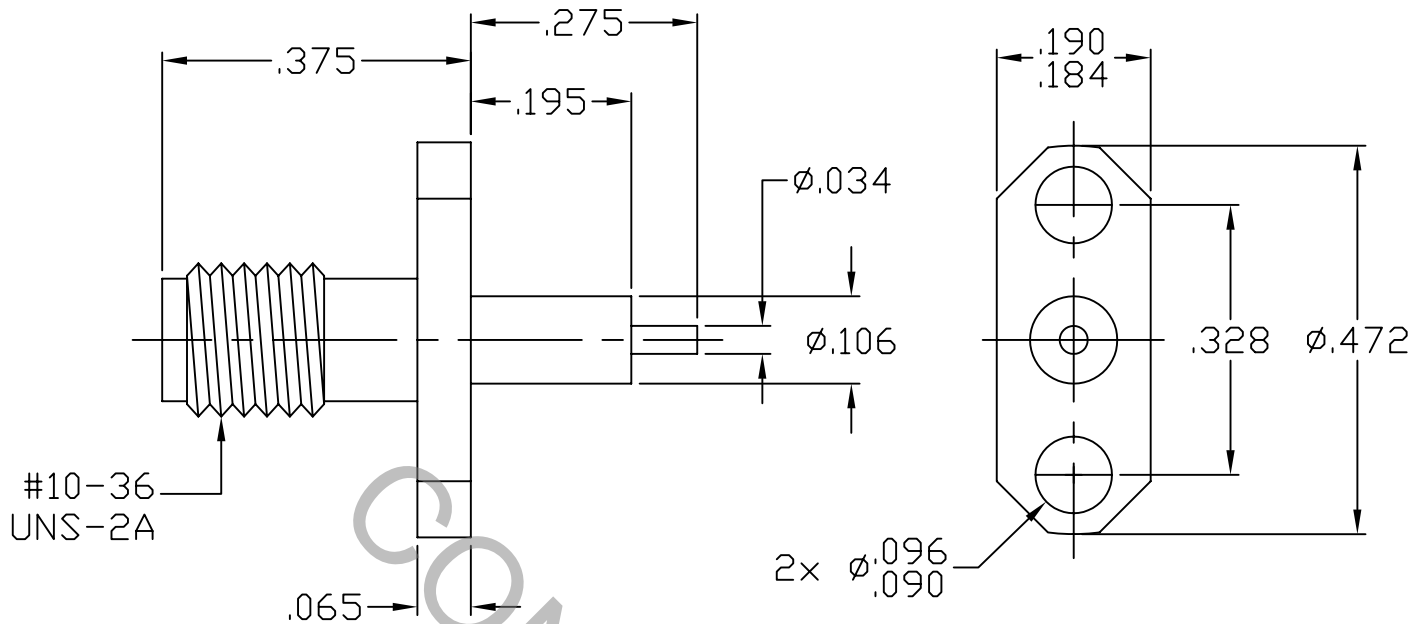


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS MIL-STD-348 Fig. 319.2 (SSMA JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 36.0 GHz
VSWR (MAX.) *	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX.) *	.045 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	05-1981	9/28/05	DC	.X ± .030		X ° ± 1 °	TITLE SSMA, JACK 2 HOLE FLANGE FIELD REPLACEABLE PIN TERMINAL
BA	07-1133	2/5/07	DC	.XX ± .010 .XXX ± .005	±/64	X ° X' ± 15'	
				DRAWN DC	DATE 9/28/05		DWG. NO. 9352-0031-6202
				APPROVED DC	DATE 9/28/05		
				CODE IDENT. 2J899	SHEET 1 OF 2		

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 4.5 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 5 - 8 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 4894-91.

6. FINISH

BODY _____ PASSIVATED PER AMS QQ-P-35, TYPE 2

CONTACT _____ GOLD PER ASTM B 488, TYPE II, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)

INSULATOR _____ N/A