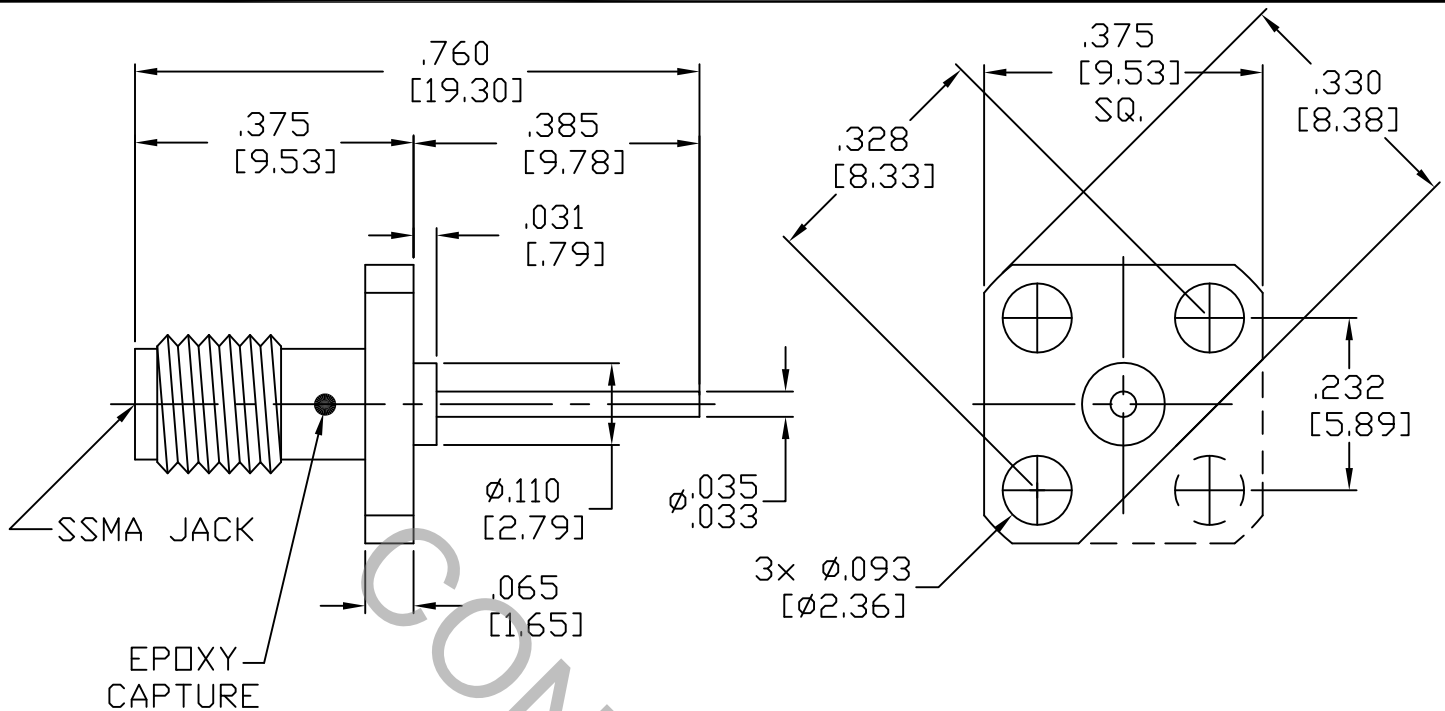


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A Fig. 319.2 (SSMA, JACK)

## 2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 38.0 GHz
VSWR (MAX.) *	1.10 + .008 x FGHz
INSERTION LOSS (dB MAX.) *	.045 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	90 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO + 165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	13-2389	10/14/13	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030 .XX ± .010 .XXX ± .005	±/64	X° ± 10' X° X' ± 15'	TITLE SSMA, JACK 3 HOLE FLANGE STRAIGHT TERMINAL
				DRAWN TS	DATE 10/14/13		
				APPROVED DC	DATE 10/14/13		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9353-0032-6200	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE \_\_\_\_\_ 6.0 LBS.
- MIN. RADIAL TORQUE \_\_\_\_\_ 4.0 IN. OZS.

### CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) \_\_\_\_\_ 48.0
- WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 6 - 8 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 ° c TO + 200 ° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM 582, TYPE 303, COND. A.

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196/B, 196M, COPPER ALLOY No. C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

## 6. FINISH

BODY \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM B 488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THICKNESS) OVER NICKEL, PER SAE AMS QQ-N-290, CLASS 1 (.000050 MINIMUM THICKNESS) OVER COPPER PER AMS 2428, (.000010 MINIMUM THICKNESS).

INSULATOR \_\_\_\_\_ N/A