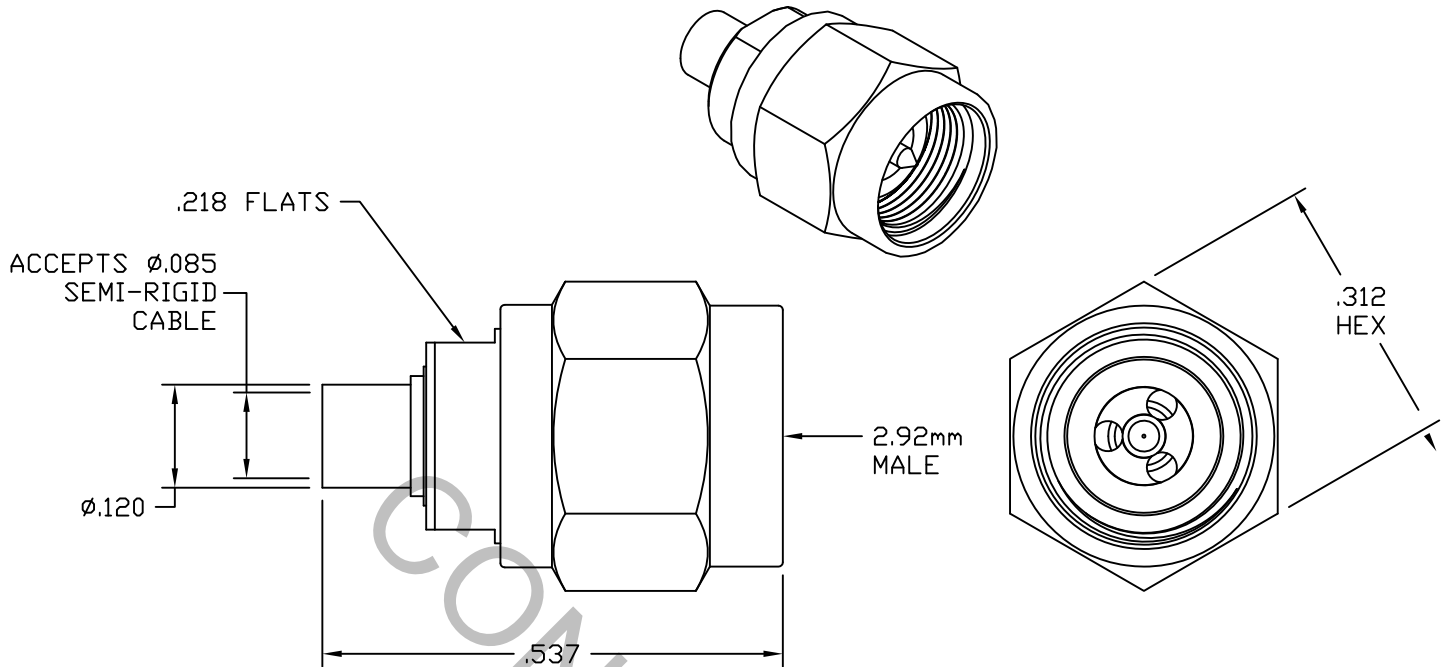


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348, FIGURE 323.1 (SMK PLUG)

2. ELECTRICAL

| | | |
|---|-------|-------------------------------|
| FREQUENCY RANGE GHz | _____ | DC TO 40.0 GHz |
| VSWR (MAX.) * | _____ | 1.05 + .01 x FGHz |
| INSERTION LOSS (dB MAX.) | _____ | .03 dB x $\sqrt{\text{FGHz}}$ |
| NOMINAL IMPEDANCE (OHMS) | _____ | 50 |
| VOLTAGE RATING (MAX. VRMS) | _____ | 250 |
| RF LEAKAGE (MIN. dB DOWN) | _____ | 100 dB - FGHz |
| TEMPERATURE RATING (DEGREES CENTIGRADE) | _____ | -65° c TO + 125° c |
| DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) | _____ | 750 |
| INSULATION RESISTANCE (MIN. MEGOHMS) | _____ | 5,000 |
| CONTACT RESISTANCE | | |
| • CENTER CONTACT (MAX. MILLIOHMS) | _____ | 6.0 |
| • OUTER CONTACT (MAX. MILLIOHMS) | _____ | 2.0 |

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

| REV. | DCN NO. | DATE | APP. | DIMENSIONS ARE IN INCHES TOLERANCES | | | <small>INCORPORATED</small> HAVERHILL, MA. 01835 |
|------|---------|--------|------|--|--------------|-------------|--|
| AA | 18-1272 | 3/5/18 | DC | DECIMALS | FRACTIONAL | ANGULAR | |
| | | | | .X ± .030 | ± 1/64 | X° ± 1° 0' | |
| | | | | .XX ± .010 | | X° X' ± 15' | |
| | | | | .XXX ± .005 | | | |
| | | | | DRAWN: MS DATE: 3/5/18 | | | TITLE 2.9mm, MALE, STRAIGHT DIRECT SOLDER TO Ø.085 SEMI-RIGID CABLE |
| | | | | APP.: DC DATE: 3/5/18 | | | |
| | | | | CODE IDENT. | | | DWG. NO. 9400-8525-6210 |
| | | | | 2J899 | SHEET 1 OF 2 | | |

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
MAX. AXIAL FORCE _____ 6.0 LBS.
MAX. RADIAL TORQUE _____ N/A
CENTER CONTACT AXIAL FORCES
● INSERTION (MAX. OUNCES) _____ INTERFACE 48.0
● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT(MAX. IN. LBS.) _____ 2.0
CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
RRECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-25° c TO +100° c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY, SLEEVE & COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.
FILLER INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.
INSULATOR BEAD _____ CROSS LINKED POLYSTYRENE. MEETS TML ≤1.0% AND CRCM ≤0.10%.
GASKET _____ SILICONE RUBBER PER A-A-59588. MEETS TML ≤1.0% AND CRCM ≤0.10%.

6. FINISH

BODY & COUPLING NUT _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.
CONTACT _____ GOLD PER ASTM B 488, TYPE I, CODE C, CLASS 0.75
(.000030-.000055 THK.) OVER NICKEL PER SAE-AMS-QQ-N-290,
CLASS 1 (.000050-.000075 THK.) OVER COPPER PER AMS-2418,
(.000010 MIN. THK.).
SLEEVE _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS)
(.000010 MIN. THK.)
INSULATORS, GASKET & RETAINING RING _____ N/A