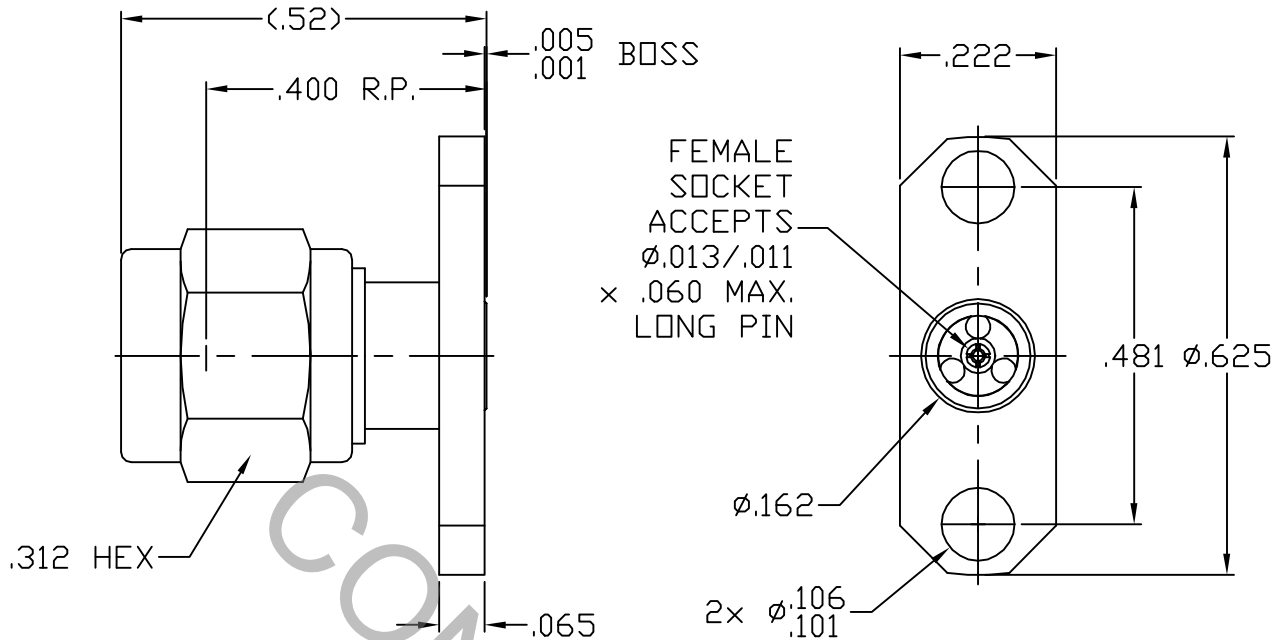


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR 2.9mm (SMK) PLUG per MIL-STD-348-323.1

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 40.0 GHz
VSWR (MAX.) *	_____	1.05 + .01 x FGHz
INSERTION LOSS (dB MAX.)	_____	.03 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 °C TO + 125 °C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
● CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
● OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 INCORPORATED HAVERHILL, MA. 01835
AA	01-0810	8/17/01	GL	DECIMALS	FRACTIONAL	ANGULAR	
AB	03-1259	2/25/03	DGG	.XX [±] .030 .XX [±] .010 .XXX [±] .005	± 1/64	X ± 1 Ø X X' ± 5'	
BA	04-2332	11/11/04	DC	DRAWN: KLF DATE: 8/17/01			TITLE 2.9mm PLUG, 2 HOLE FLANGE MOUNT FOR .012 DIA. PIN
				APP.: GL DATE: 8/17/01			
				CODE IDENT.	SHEET 1 OF 2	DWG. NO.	9452-0085-6212
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE AND REAR 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0, REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT(MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO +125° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

CONNECTOR BODY & C/NUT _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER QQ-C-530, ALLOY 173, COND. H.T.

INSULATOR _____ PLASTIC COMPOSIT

GASKET _____ SILICONE

SLEEVE _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

6. FINISH

CONNECTOR BODY & C/NUT _____ PASSIVATE PER QQ-P-35A, TYPE I

CONTACT & SLEEVE _____ GOLD per ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000050 Minimum Thickness) OVER
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

INSULATOR & GASKET _____ N/A