

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 48.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT(MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-25° c TO +100° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

CONNECTOR BODY & SLEEVE _____ STAINLESS STEEL PER ASTM A 581, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER ALLOY No. UNS 17300, TEMPER TD04.

INSULATOR _____ PLASTIC COMPOSITE

6. FINISH

CONNECTOR BODY _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.

CONTACT & SLEEVE _____ GOLD PER ASTM B488 TYPE I, GRADE C, CLASS 2.5 (.000100 Minimum Thickness) OVER NICKEL PER QQ-N-290, CLASS 1 (.000100 Minimum Thickness) OVER COPPER PER MIL-C-14550 (.000010 Minimum Thickness).

INSULATOR _____ N/A