

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT	
MAX. AXIAL FORCE _____	6.0 LBS.
MAX. RADIAL TORQUE _____	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES) _____	INTERFACE AND REAR 32.0
● WITHDRAWAL (MIN. OUNCES) _____	INTERFACE 2.0, REAR 1.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT(MAX. IN. LBS.) _____	2.0
CONNECTOR DURABILITY (MIN. CYCLES) _____	500
RRECOMMENDED MATING TORQUE _____	7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____	MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 125 °c)
SHOCK _____	MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____	MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____	MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____	MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____	MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY & PRESS SLEEVE _____	STAINLESS STEEL PER ASTM-A-302, TYPE 303, COND. A
CONTACTS _____	BERYLLIUM COPPER PER ASTM B190/F 196M-03, COPPER ALLOY NO. UNS C17300, TEMPER TD04
INSULATOR _____	PLASTIC COMPOSITE

6. FINISH

BODY _____	PASSIVATE PER AMS-2700, TYPE 2, CLASS 4
CONTACTS _____	GOLD per ASTM-B-488, TYPE I, CODE C, CLASS 0.75 (.000030 Min. Thk.) OVER NICKEL per SAE-AMS-QQ-N-290 CLASS 1 (.000050 Min. Thk.) OVER COPPER per AMS-2418 (.000010 Min. Thk.).
PRESS SLEEVE _____	GOLD per ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 Min. Thk.) OVER NICKEL per SAE-AMS-QQ-N-290 CLASS 1 (.000150 Min. Thk.) OVER NICKEL (WOODS OR WATTS) (.000010 Min. Thk.).
INSULATOR _____	N/A