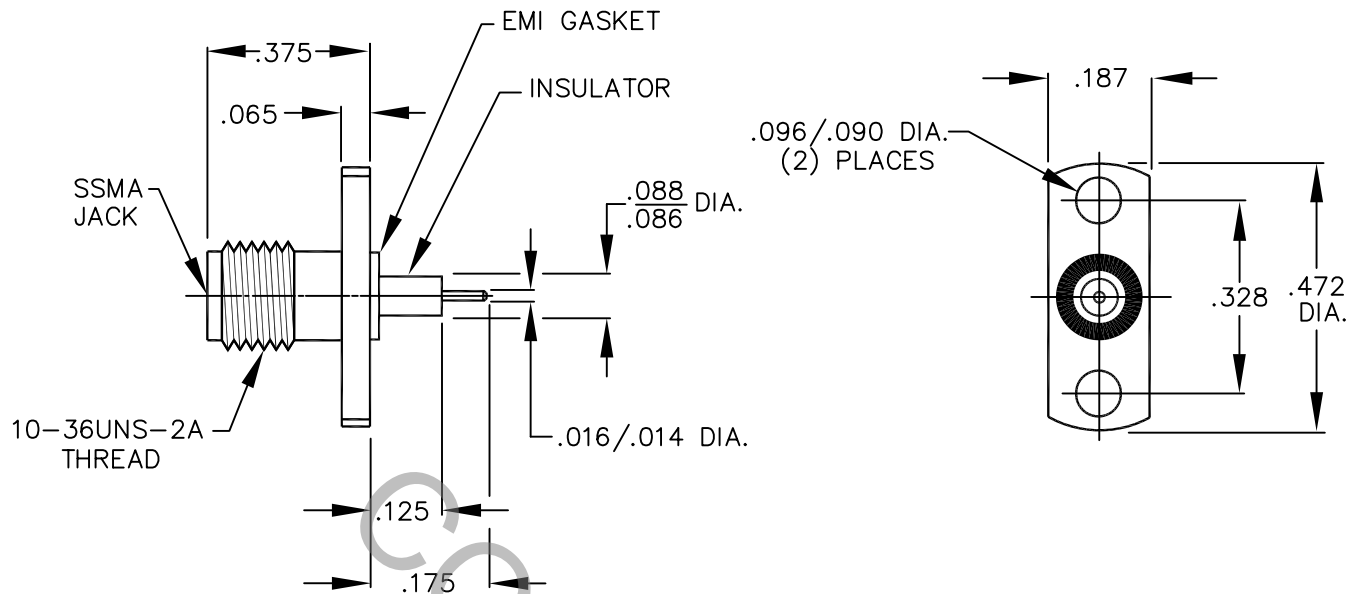


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONAS PER MIL-STD-348A, (Fig. 319.2), SSMA, JACK AND DYNAWAVE SPECIFICATION MD-97.

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 38.0 GHz
VSWR (MAX.) *	_____	1.06 + .008 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.035 dB x FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 °c TO + 165 °c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\*TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
-	911	1/93	T.S.	.X ±.030 .XX ±.010 .XXX ±.005	±/64	X ° ±1 0' X ° X' ±15'	
A	914	1/93	T.S.				
B	1151	5/95	T.S.	DRAWN	T.S.	DATE 1/93	TITLE FIELD REPLACEABLE, SSMA, JACK, 2 HOLE FLANGE .328 HOLE SPACING
				APPROVED		DATE 1/93	
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9752-0732-6200

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX.AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MAX. RADIAL TORQUE \_\_\_\_\_ 2.5 IN. OZ.

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 48.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 °c TO + 200°)

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190RMS )

## 5. MATERIAL

BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM A 581, TYPE 303, COND. A.

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY  
No. UNS C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 4894.

EMI GASKET \_\_\_\_\_ SILVER PLATED ALUMINUM IN SILICONE RUBBER

## 6. FINISH

BODY \_\_\_\_\_ PASSIVATE PER QQ-P-35A, TYPE I

CONTACT \_\_\_\_\_ GOLD per MIL-G-45204, TYPE II, GRADE C, CLASS 2  
(.000100 Minimum Thickness) OVER NICKEL per  
QQ-N-290, CLASS 1 (.000100 Minimum Thickness) OVER  
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

INSULATOR & EMI GASKET \_\_\_\_\_ N/A