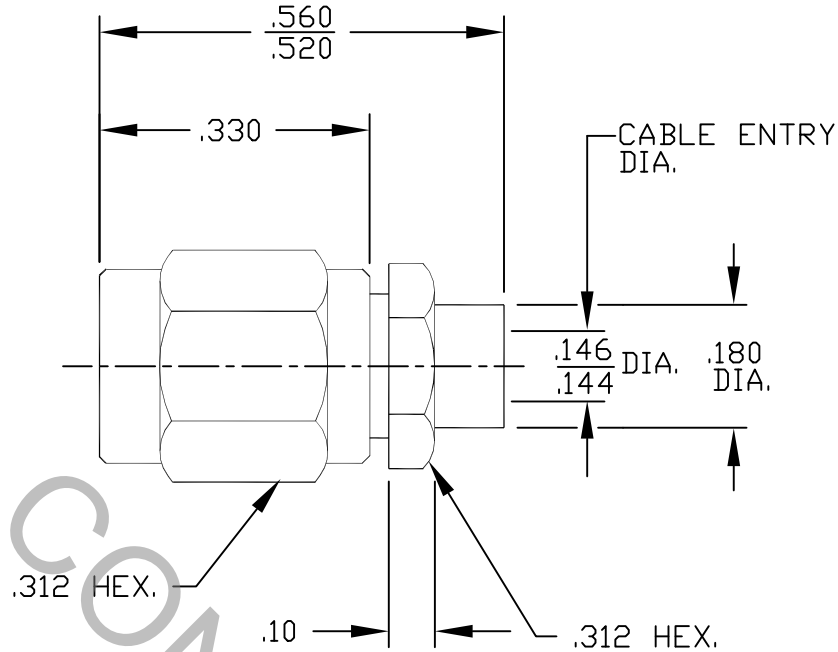


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS FOR SMA PLUG per MIL-STD-348 (Fig. 310-1).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 2.0 GHz.
VSWR (MAX.) *	1.65:1
INSERTION LOSS (dB MAX.) *	.12 dB x \sqrt{FGHz}
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO + 165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED TO 25 OHm CABLE

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	05-2154	11/4/05	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X° ± 1° 0' X° X' ± 15'	
				DRAWN SS	DATE 11/4/05	TITLE SMA, PLUG, DIRECT SOLDER TO .141 DIA. (25 OHm) SEMI-RIGID CABLE	
				APPROVED DC	DATE 11/4/05		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9800-0020-6201	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ N/A
- MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ N/A
- WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN./LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY AND COUPLING NUT _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT AND RETAINING RING _____ BERYLLIUM COPPER PER QQ-C-530, ALLOY 173, COND. H.T.

INSULATOR _____ TEFLON PER D 1457

GASKET _____ SILICONE RUBBER PER ZZ-R-765, CLASS IIB, GRADE 50 OR 60.

6. FINISH

BODY _____ GOLD PER MIL-G-45204, TYPE I, GRADE C, CLASS 1
(.000050 MINIMUM THICKNESS) OVER NICKEL PER QQ-N-290,
CLASS 1 (.000150 MINIMUM THICKNESS) OVER COPPER PER
MIL-C-14550 (.000010 MINIMUM THICKNESS).

COUPLING NUT _____ PASSIVATE PER QQ-P-35A, TYPE I

CONTACT _____ GOLD PER MIL-G-45204, TYPE II, GRADE C, CLASS 2
(.000100 MINIMUM THICKNESS) OVER NICKEL PER QQ-N-290,
CLASS 1 (.000100 MINIMUM THICKNESS) OVER COPPER PER
MIL-C-14550 (.000010 MINIMUM THICKNESS).

INSULATOR, GASKET AND RETAINING RING _____ N/A