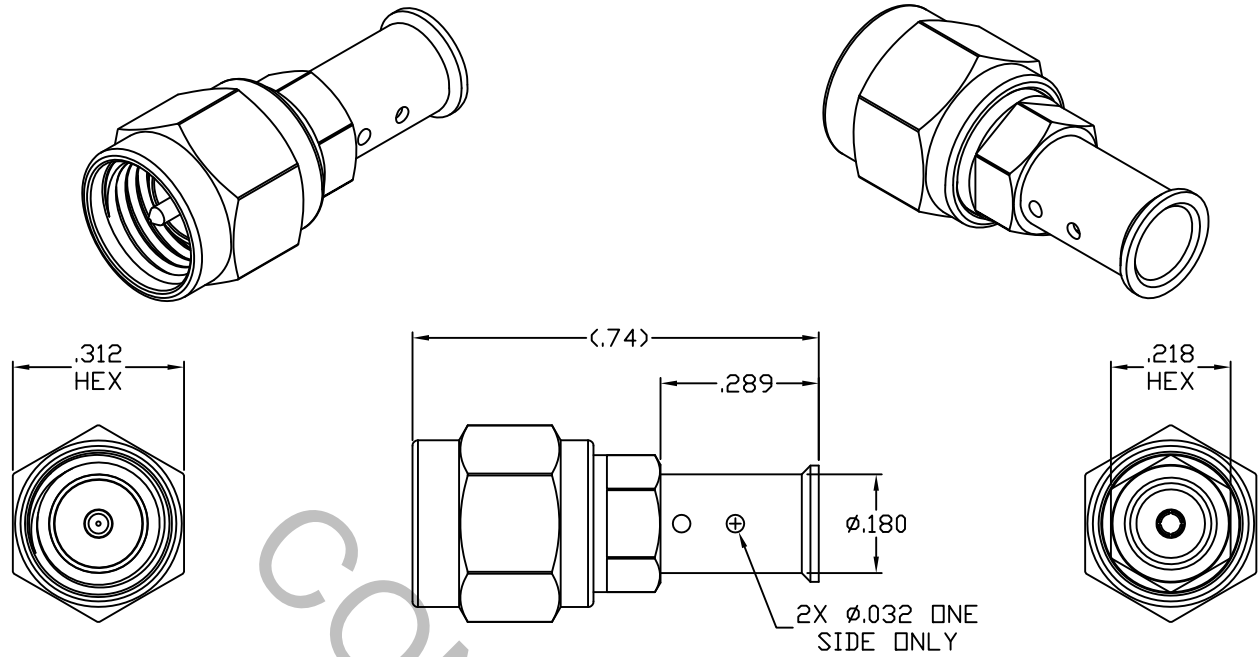


# SPECIFICATION CONTROL DRAWING



**SOLD ON DYNAWAVE CABLE ASSEMBLIES ONLY**

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.1 (SMA PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX) *	_____	1.06 + .007 x FGHz
INSERTION LOSS (dB MAX) *	_____	.04 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			CABLE INCORPORATED HAVERHILL, MA 01835
AA	17-1803	6/23/17	DC	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030		X ° ± 1° 0'	
				.XX ± .010	± 1/64	X ° X' ± 15'	
				.XXX ± .005			
				DRAWN	RMS	DATE	6/23/17
				APPROVED	DC	DATE	6/23/17
				CODE IDENT.			
				6DZL5		SHEET 1 OF 2	
				DWG. NO.			9800-140W-6101

TITLE  
SMA PLUG,  
DIRECT SOLDER TO  
DF140W CABLE

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE \_\_\_\_\_ 6.0 LBS.

MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY & COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT & RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710, TYPE 1, GRADE 1, CLASS B.

GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

BODY \_\_\_\_\_ TRI-METAL ALLOY COMPRISED OF 55%-60% COPPER, 25%-28% TIN, 14%-18% ZINC.  
PLATING THICKNESS: .0001-.0002 THK.

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET \_\_\_\_\_ N/A