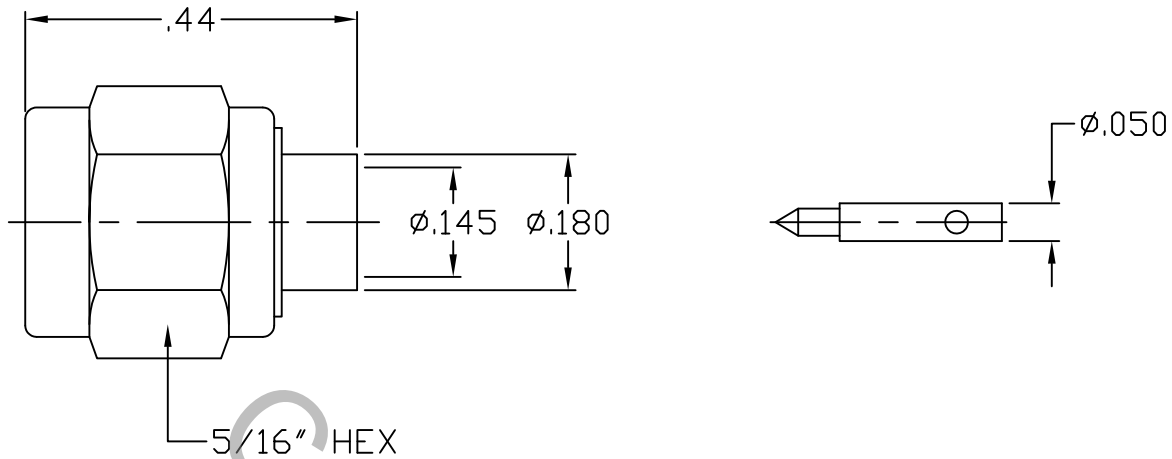


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS per MIL-STD-348 Fig. 310.1 (SMA PLUG)


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz.
VSWR (MAX.) *	_____	1.06 + .006 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.035 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 ° c TO + 165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\*TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
-	1158	6/95	TS	.X ± .030 .XX ± .010 .XXX ± .005	±1/64	X ° ±1'0" X ° X' ±15'	
AA	07-0236	3/19/97	TS				
BA	01-0141	2/22/01	BD	DRAWN	TS	DATE	6/95
CA	13-2075	7/26/13	TS	APPROVED	DGG	DATE	6/95
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 9800-4120-2744
				2J899			

TITLE  
SMA PLUG, DIRECT  
SOLDER, SEPARATE CONTACT,  
ϕ.141 SEMI-RIGID

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE \_\_\_\_\_ N/A

MAX. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 °c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY \_\_\_\_\_ BRASS PER ASTM B16, TEMPER H02, ALLOY C36000.

COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT & RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B 196/B, 196M-03, COPPER ALLOY UNS C 17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765

## 6. FINISH

BODY \_\_\_\_\_ NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000200 MIN. THK.) OVER WOODS OR WATTS  
(.000010 Min. Thk.) OVER COPPER PER AMS 2418  
(.000010 Min. Thk.).

COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM B 488, TYPE I, CODE C, CLASS 1.27  
(.000050 Min. Thk.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 Min. Thk.) OVER COPPER PER AMS 2418  
(.000010 Min. Thk.).

INSULATOR, RETAINING RING & GASKET \_\_\_\_\_ N/A