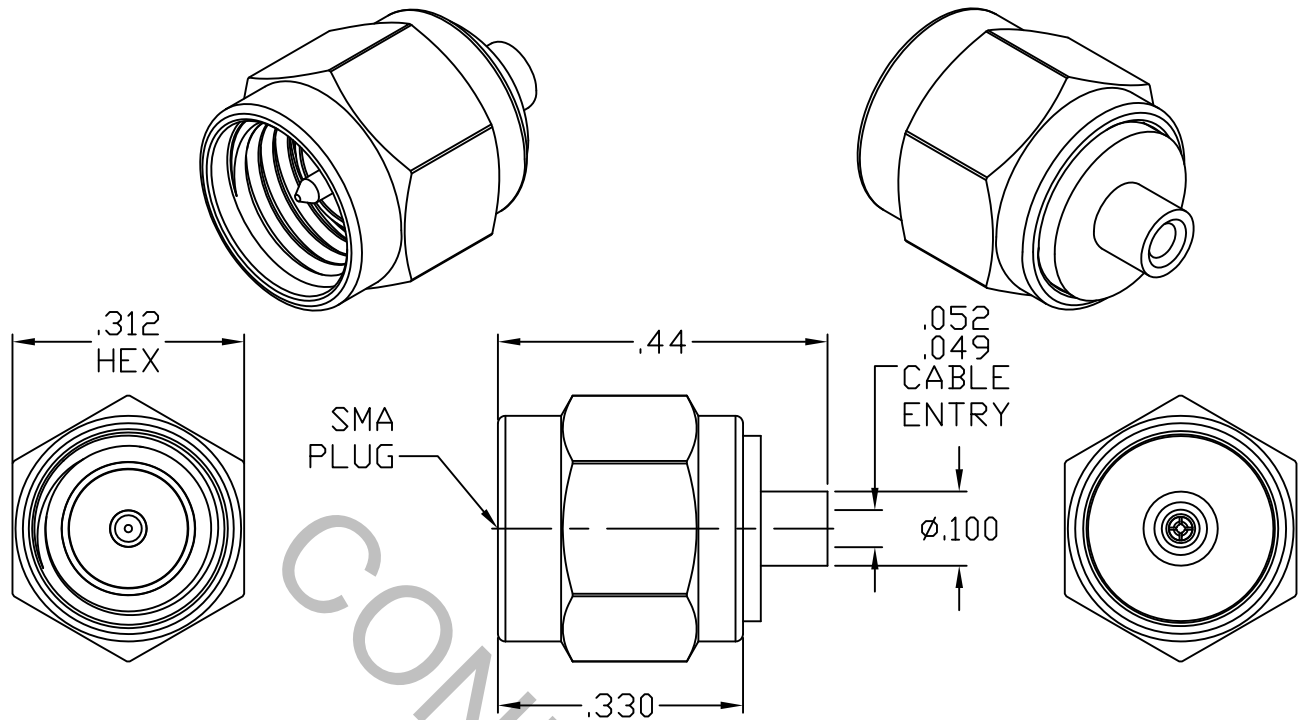


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.1 (SMA PLUG).


## 2. ELECTRICAL

|   |       |                    |
|---|-------|--------------------|
| FREQUENCY RANGE GHz                         | _____ | DC TO 26.5 GHz     |
| VSWR (MAX) *                                | _____ | 1.05 + .005 x FGHz |
| INSERTION LOSS (dB MAX) *                   | _____ | .03 dB x √FGHz     |
| NOMINAL IMPEDANCE (OHMS)                    | _____ | 50                 |
| VOLTAGE RATING (MAX. VRMS)                  | _____ | 100                |
| RF LEAKAGE (MIN. dB DOWN)                   | _____ | -100 dB - FGHz     |
| TEMPERATURE RATING (DEGREES CENTIGRADE)     | _____ | -65°C TO + 165°C   |
| DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) | _____ | 325                |
| INSULATION RESISTANCE (MIN. MEGOHMS)        | _____ | 5,000              |
| CONTACT RESISTANCE                          |       |                    |
| • CENTER CONTACT (MAX. MILLIOHMS)           | _____ | 3.0                |
| • OUTER CONTACT (MAX. MILLIOHMS)            | _____ | 2.0                |

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

| REV. | DCN NO. | DATE     | APP. | DIMENSIONS ARE IN INCHES |              |                         | <br>Haverhill, MA 01835 |
|------|---------|----------|------|--------------------------|--------------|-------------------------|--|
|      |         |          |      | DECIMALS                 | FRACTIONAL   | ANGULAR                 |  |
| AA   | 98-0769 | 8/5/98   | GL   | .X ± .030                | ± 1/64       | X ° ± 1° 0'             | TITLE<br>SMA PLUG<br>DIRECT SOLDER TO<br>Ø.047 SEMI-RIGID CABLE  |
| AB   | 07-1799 | 8/9/07   | DC   | .XX ± .010               |              | X ° X' ± 15'            |  |
|      |         |          |      | .XXX ± .005              |              |                         |  |
| AC   | 16-2286 | 10/17/16 | DC   | DRAWN AJH                | DATE 8/5/98  |                         |  |
| AD   | 18-1604 | 5/31/18  | TS   | APPROVED GL              | DATE 8/5/98  |                         |  |
|      |         |          |      | CODE IDENT.<br>2J899     | SHEET 1 OF 2 | DWG. NO. 9800-4720-6240 |  |

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) \_\_\_\_\_ REAR 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 80 VRMS )

## 5. MATERIAL

BODY & COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT & RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196/B 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

BODY \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290  
CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS)  
(.000010 MIN. THK.)

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290  
CLASS 1 (.000050 MIN. THK.) OVER COPPER per AMS-2418  
(.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET \_\_\_\_\_ N/A