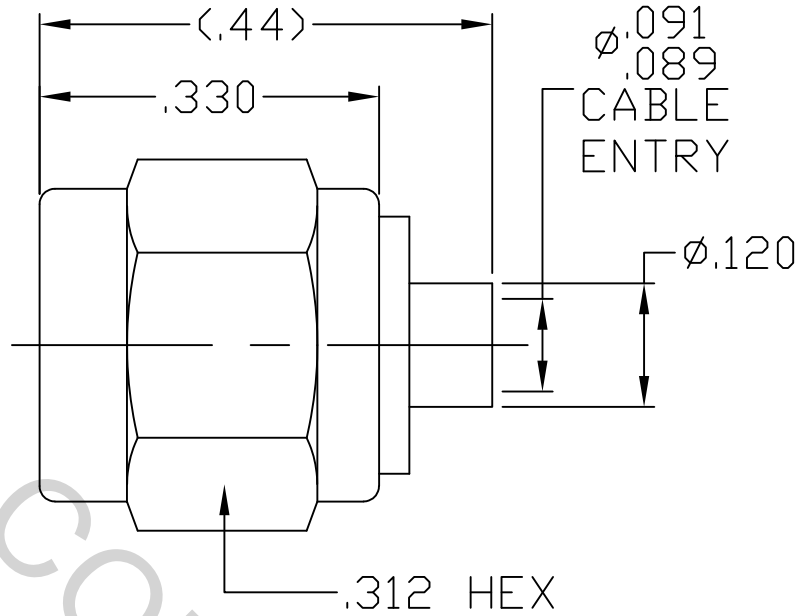


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.4 (SMA PLUG).


2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX) *	1.05 + .005 x FGHz
INSERTION LOSS (dB MAX) *	.03 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES	 Haverhill, MA 01835
AA	07-1506	5/9/07	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	TITLE SMA PLUG DIRECT SOLDER TO .085 SEMI-RIGID CABLE
AB	11-2141	12/22/11	TS	FRACTIONAL ± 1/64	
AC	18-1464	4/27/18	DC	DRAWN TS DATE 5/9/07 APPROVED DC DATE 5/9/07	
				CODE IDENT. 2J899	SHEET 1 OF 2 DWG. NO. 9800-8520-2400

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ N/A

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 1,000

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

BODY _____ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

GASKET _____ SILICONE RUBBER PER ZZ-R-765.

6. FINISH

BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

COUPLING NUT _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000150 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET _____ N/A