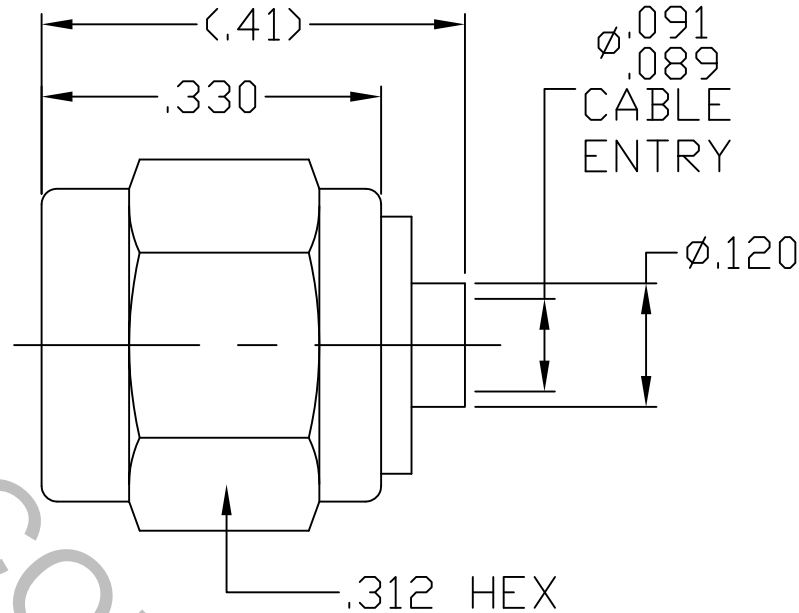


SPECIFICATION CONTROL DRAWING



CENTER CONTACT IS SHIPPED LOOSE IN THE CONNECTOR BAG

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.4 (SMA PLUG).


2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX) *	1.05 + .005 x FGHz
INSERTION LOSS (dB MAX) *	.03 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS

This Document contains proprietary and confidential information. COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 Haverhill, MA 01835
AA	13-2046	7/26/13	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1' 0" X ° X' ± 15'	TITLE SMA PLUG DIRECT SOLDER TO Ø.085 SEMI-RIGID CABLE
				DRAWN TS	DATE 7/26/13		
				APPROVED DC	DATE 7/26/13		
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9800-8520-6456

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ N/A

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B196/B 196/M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET _____ SILICONE RUBBER PER ZZ-R-765E, CLASS I OR ASM-3304.

6. FINISH

BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290 CLASS 1, (.000150 MIN. THK.) OVER WOODS OR WATTS NICKEL (.000010 MIN. THK.)

COUPLING NUT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS .70 (.000030 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290 CLASS 1, (.000050 MIN. THK.) OVER WOODS OR WATTS NICKEL (.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290 CLASS 1, (.000050 MIN. THK.) OVER COPPER per AMS-2418 (.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET _____ N/A