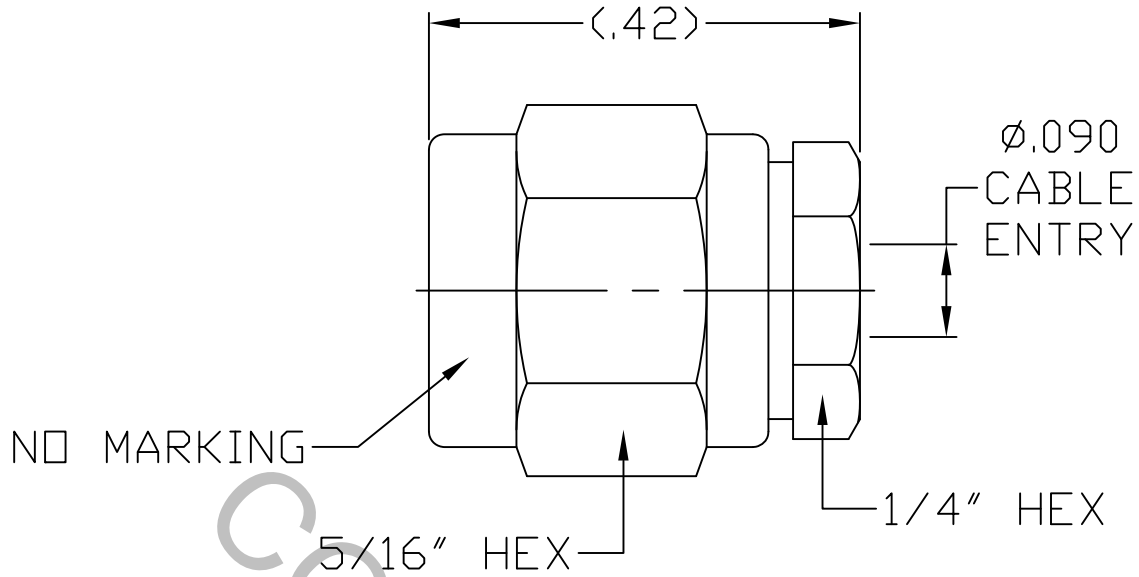


# SPECIFICATION CONTROL DRAWING



NOTE: THE CONNECTOR IS SUPPLIED DISASSEMBLED.

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.4 (SMA PLUG).


2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 34.0 GHz
VSWR (MAX) *	1.07 + .007 x FGHz
INSERTION LOSS (dB MAX) *	.035 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

\* TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	17-1507	4/19/17	DC	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1° 0' X ° X' ± 15'	
				DRAWN RMS	DATE	4/19/17	TITLE SMA ANTI-TORQUE PLUG, DIRECT SOLDER, Ø.085 CONFORMABLE CABLE
				APPROVED DC	DATE	4/19/17	
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9800-9086-6298

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ N/A

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ N/A

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 125 VRMS )

## 5. MATERIAL

BODY & COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT & RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196/B 196M-03, COPPER ALLOY  
No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710, TYPE 1, GRADE 1, CLASS B.

GASKET \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

BODY \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290  
CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS)  
(.000010 MIN. THK.)

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290  
CLASS 1 (.000050 MIN. THK.) OVER COPPER per AMS-2418  
(.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET \_\_\_\_\_ N/A