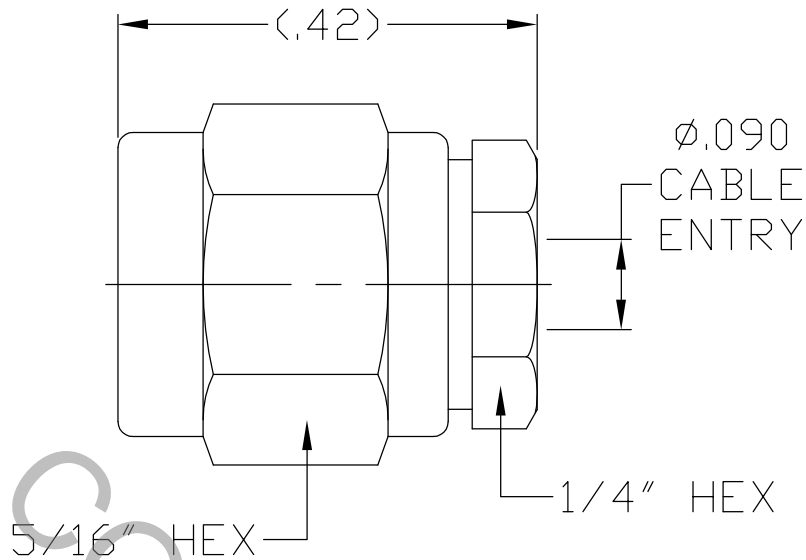


SPECIFICATION CONTROL DRAWING




NOTE: THE CONNECTOR IS SUPPLIED DISASSEMBLED.

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.4 (SMA PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 34.0 GHz
VSWR (MAX.) *	1.07 + .007 x FGHz
INSERTION LOSS (dB MAX.) *	.035 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835
AA	06-2109	9/7/06	DC	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030	± 1/64	X ° ± 1'0"	TITLE SMA ANTI-TORQUE PLUG, DIRECT SOLDER, Ø.085 CONFORMABLE CABLE
				.XX ± .010		X ° X' ± 15'	
				.XXX ± .005			
				DRAWN DC	DATE	9/7/06	
				APPROVED DC	DATE	9/7/06	
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 9800-9086-6299
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ N/A

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY & COUPLING NUT _____ STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 4894-91.

GASKET _____ SILICONE RUBBER PER ZZ-R-765.

6. FINISH

COUPLING NUT _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.

BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL per QQ-N-290
(.000150 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)

INSULATOR, RETAINING RING & GASKET _____ N/A