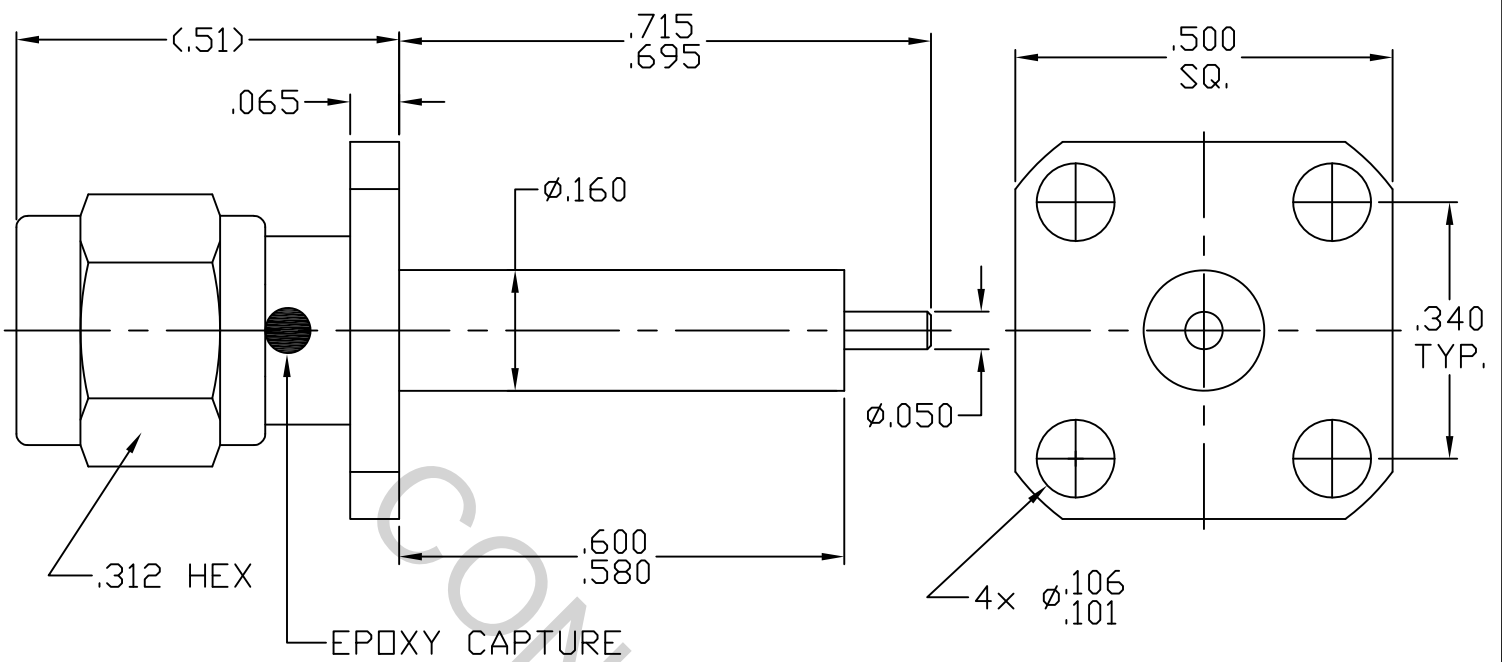


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS per MIL-STD-348 Fig. 310.1 (SMA PLUG)

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX.) *	_____	1.06 + .006 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.035 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 °c TO + 165 °c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

*TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	06-2482	12/6/06	TS	.X ±.030 .XX ±.010 .XXX ±.005	±1/64	X ° ±1'0" X ° X' ±15'	TITLE SMA PLUG, 4 HOLE FLANGE CAPTIVATED CONTACT Ø.050 PIN TERMINAL
AB	08-1607	6/24/08	DC				
AC	09-1552	7/23/09	DC	DRAWN	TS	DATE 12/6/06	
AD	18-1666	6/14/18	DC	APPROVED	DC	DATE 12/6/06	
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9854-0032-6250

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ N/A

● WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM B 196/B 196M-03, COPPER ALLOY UNS C 17300, TEMPER TD04

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B

GASKET _____ SILICONE RUBBER PER ZZ-R-765

6. FINISH

BODY AND COUPLING NUT _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM B 488, TYPE II, CODE C, CLASS 1.27
(.000050 Min. Thk.) OVER NICKEL PER QQ-N-290
(.000050 Min. Thk.) OVER COPPER PER AMS 2418
(.000010 Min. Thk.).

INSULATOR, RETAINING RING & GASKET _____ N/A