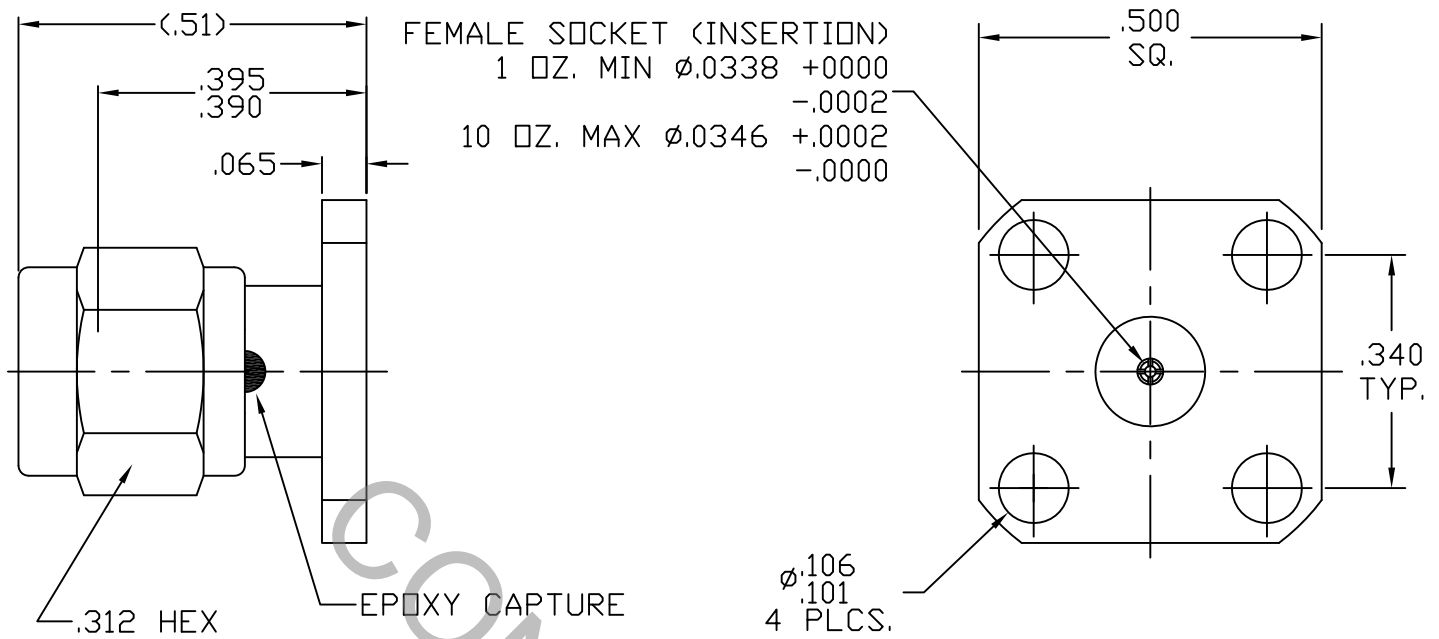


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA PLUG per MIL-STD-348 (Fig. 310-1).

## 2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX.) *	1.05 + .006 x FGHZ
INSERTION LOSS (dB MAX.) *	.04 dB x $\sqrt$ FGHZ
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHZ
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

\*TERMINATED IN A 50 OHM LOAD

RoHS

This Document contains proprietary and confidential information. COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	17-1355	3/13/17	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X ° ± 1' 0" X ° X' ± 15'	
				SURFACE ROUGHNESS 63 $\sqrt$ MIL-STD-10.			TITLE SMA PLUG FIELD REPLACEABLE 4 HOLE FLANGE
				DRAWN	TS	DATE 3/13/17	
				APPROVED	DC	DATE 3/13/17	
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9854-0082-6236

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE \_\_\_\_\_ 6.0 LBS.

MAX. RADIAL TORQUE \_\_\_\_\_ 4.0 IN. OZ.

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ SEE SHEET 1

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 °c TO +165 ℓ )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY AND COUPLING NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND A.

CONTACT AND RETAINING RING \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET \_\_\_\_\_ SILICONE RUBBER per ZZ-R-765 CLASS IIB, GRADE 50 or 60.

## 6. FINISH

BODY AND COUPLING NUT \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, GRADE C, CLASS 1.25  
(.000050 Min. Thk.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1  
(.000050 Min. Thk.) OVER COPPER PER AMS 2418  
(.000010 Min. Thk.).

INSULATOR AND RETAINING RING \_\_\_\_\_ N/A