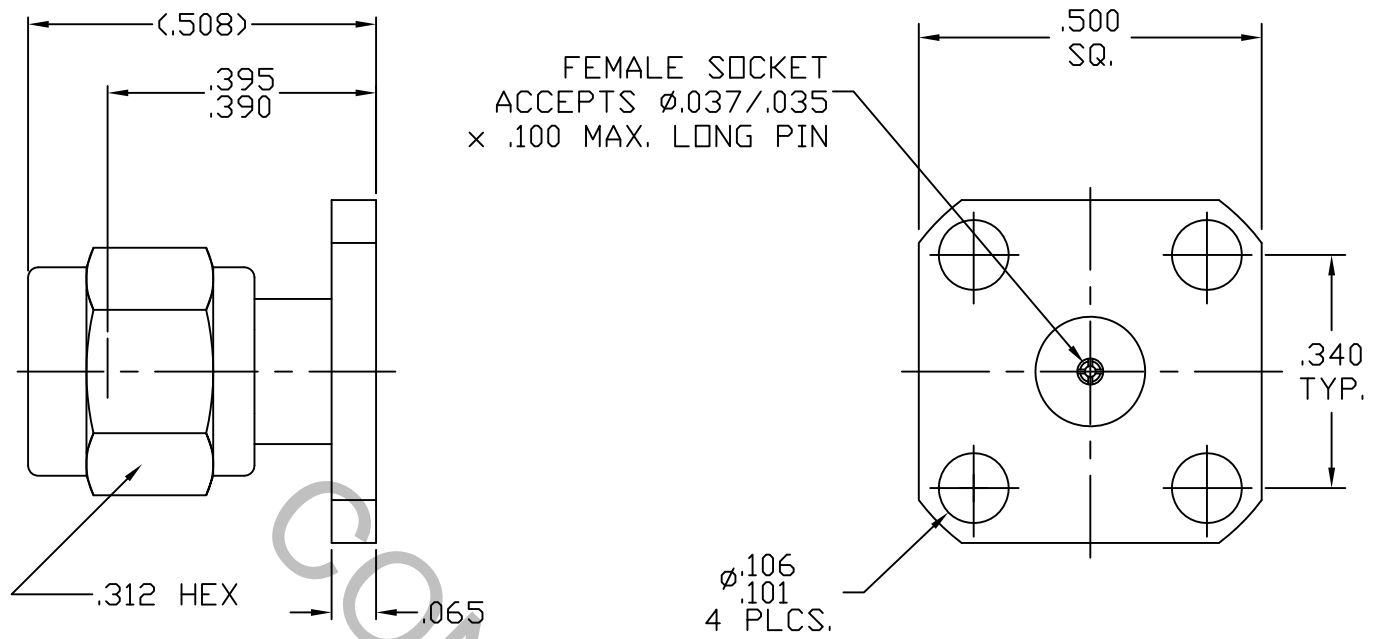


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA PLUG per MIL-STD-348 (Fig. 310-1).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX.) *	_____	1.05 + .005 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.04 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	600
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

*TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	17-2272	11/13/17	TS	.X ± .030	± 1/64	X ° ± 1° 0'	TITLE SMA PLUG FIELD REPLACEABLE 4 HOLE FLANGE
AB	17-2423	12/15/17	TS	.XX ± .010		X ° X' ± 15'	
				SURFACE ROUGHNESS 63 √MIL-STD-10.			
				DRAWN	TS	DATE	11/13/17
				APPROVED	DC	DATE	11/13/17
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 9854-0085-6201
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ 4.0 IN./OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ FLANGE END 32.0

● WITHDRAWAL (MIN. OUNCES) _____ FLANGE END 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 165 ℓ)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY AND COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND A.

CONTACT AND RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

GASKET _____ SILICONE RUBBER per ZZ-R-765
CLASS IIB, GRADE 50 or 60.

6. FINISH

BODY AND COUPLING NUT _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, GRADE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR AND RETAINING RING _____ N/A